

Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification

(◆) Final Specification

Title	14.0" FHD TFT LCD	
Customer		SUPPLIER
MODEL		LG Display Co., Ltd.
		*MODEL
		LP140WFH
		Suffix
		SPF2

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
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Please return 1 copy for your confirmation with your signature and comments.

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LG Display Co., Ltd

Product Specification

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Record of Revisions

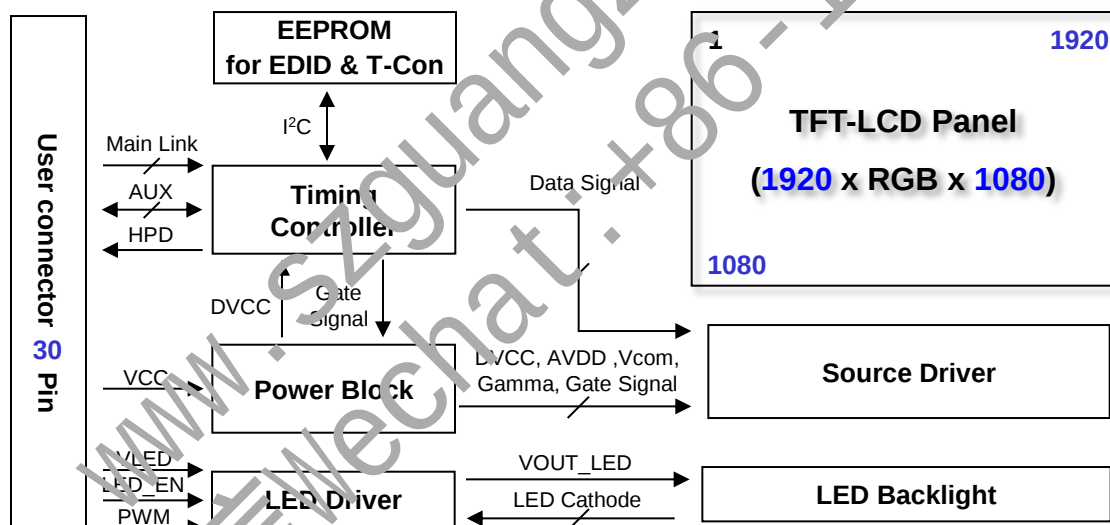
Revision No	Revision Date	Page	Before	After	EDID version
0.0	Apr. 27. 2020	ALL	First Draft (Preliminary Specification)		-
1.0	Jul. 21. 2020	26	Packing 'TBD'	Packing Update	
		57	EDID Rev.code 'X20'	EDID Rev.code 'A00'	

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1. General Description

1-1. Introduction

The LP140WFH is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally Black mode. This TFT-LCD has 14.0 inches diagonally measured active display area with FHD resolution (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP140WFH has been designed to apply the interface method that enables low power, high speed, low EMI. The LP140WFH is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP140WFH characteristics provide an excellent flat display for office automation products such as Notebook PC.



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1-2. General Feature

Active Screen Size		14.0 inches diagonal
Outline Dimension		315.81 (H, Typ.) × 197.57 (V, Typ.) × 3.0 (D, Max.) [mm] (without PCB Board)
Pixel Pitch		0.1611 mm x 0.1611 mm
Pixel Format		1920 horiz. By 1080 vert. Pixels RGB strip arrangement
Color Depth		6-bit, 262,144 colors
Luminance, White		220 cd/m ² (Typ. 5 point)
Power Consumption		Total 2.71W (Typ.) Logic : 0.63W (Typ. @ Mosaic), B/L 2.08W (Typ. @ V-LED12V)
Weight		280 g (Max.)
Display Operating Mode		Normally Black
Surface Treatment		Anti-Glare treatment of the front Polarizer
Color Gamut		NTSC 45%
LED Dimming Control mode		DC Dimming
RoHS Compliance		Yes
BFR / PVC / As Free		Yes for all
eDP version(Tcon)		eDP1.2
DPCD version		Ver1.1
Function	PSR	Not support
	sDRRS	support
	DMRRS	Not support
	Adaptive sync	Not support
	NVSR	Not support
	SSC	Down spread 0.5%

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2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

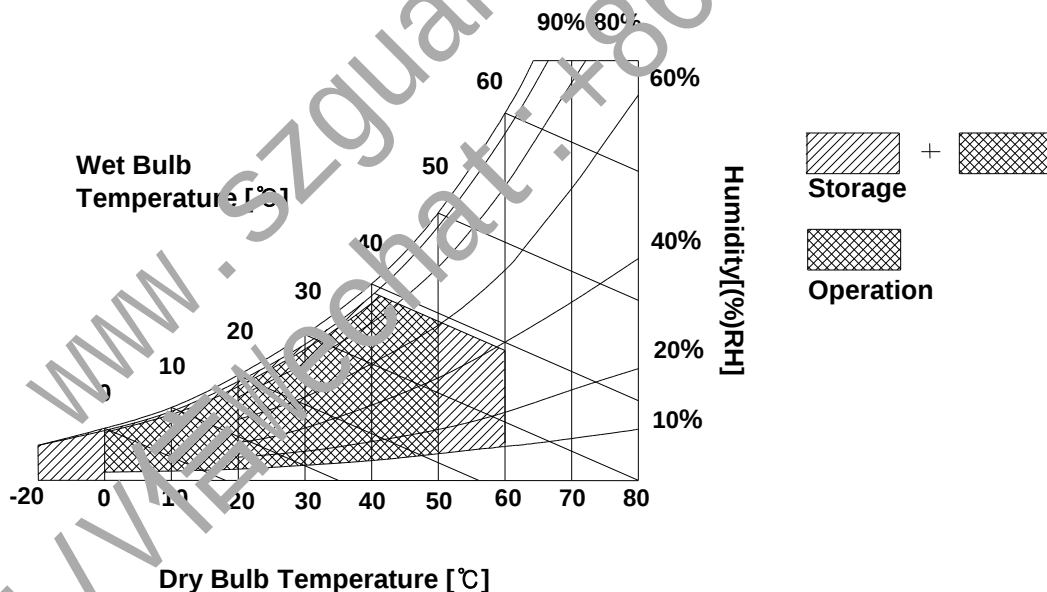
Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	V _{CC}	at 25 ± 2°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max and no condensation of water.

Note : 2. Storage Condition is guaranteed under packing condition.





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3. Electrical Specifications

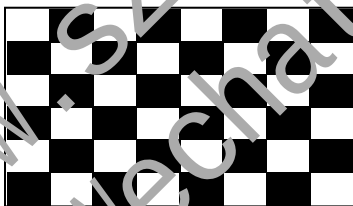
3-1. LCD Electrical Characteristics

Table 2. LCD ELECTRICAL CHARACTERISTICS

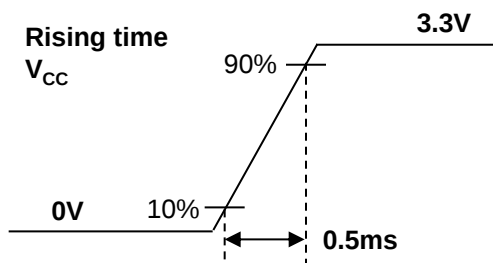
Parameter		Symbol	Values			Unit	Notes
			Min	Typ	Max		
Power Supply Input Voltage		V _{CC}	3.0	3.3	3.6	V	1
Permissive Power Supply Input Ripple		V _{CCrp}	-	-	100	mV _{p-p}	
Power Supply Input Current	Mosaic	I _{CC}	-	190	212	nA	2
	Red (Max. Rating)	I _{CC_MAX}	-	333	354	nA	
Power Consumption	Mosaic	P _{CC}	-	0.63	0.7	W	
	Red (Max. Rating)	P _{CC_MAX}	-	1.1	1.2		
Power Supply Inrush Current		I _{CC_P}	-	-	1.5	A	3
Differential Impedance		Z _{DF}	90	100	110	Ω	

Note)

1. The measuring position is the connector of LCM and the test conditions are under 25℃, $f_v = 60\text{Hz}$
2. The specified I_{CC} current and power consumption are under the $V_{CC} = 3.3\text{V}$, 25℃, $f_v = 60\text{Hz}$ condition and Mosaic pattern.



3. The V_{CC} rising time is same as the minimum of T1 at Power on sequence.



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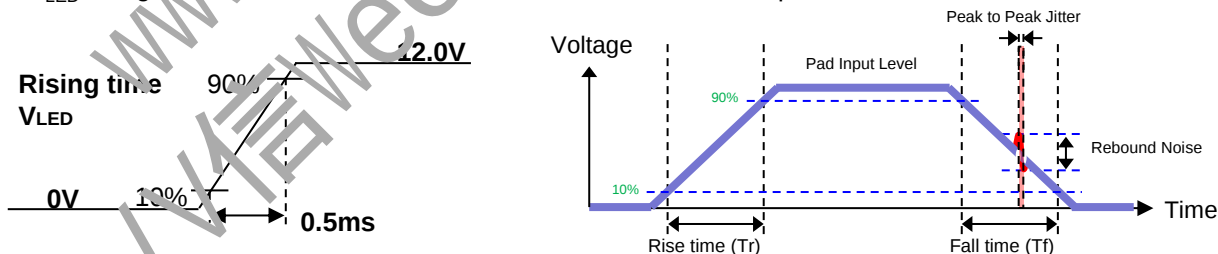
3-2. LED Backlight Electrical Characteristics

Table 3. LED B/L ELECTRICAL CHARACTERISTICS

Parameter		Symbol	Values			Unit	Notes
			Min	Typ	Max		
LED Power Input Voltage		V_{LED}	5.5	12.0	21.0	V	1
LED Power Input Current		I_{LED}	-	16	-	mA	2
LED Power Consumption		P_{LED}	-	2.08	2.13	W	2
LED Power Inrush Current		I_{LED_P}	-	-	1.5	A	2
PWM Duty Ratio			5	-	100	%	4
PWM Resolution				10		Bit	5
PWM Jitter			0	-	0.05	%	6
PWM Frequency		F_{PWM}	200	-	2000	Hz	7
PWM	High Level Voltage	V_{PWM_H}	2.5	-	3.6	V	
	Low Level Voltage	V_{PWM_L}	0	-	0.3	V	
	Tr / Tf @ 200Hz		-	-	25/25	us	
	Tr / Tf @ 2Khz		-	-	2.5/2.5	us	
	P to P Jitter @ 200hz		-	-	1	us	8
	P to P Jitter @ 2Khz		-	-	0.1	us	
LED_EN	High Voltage	$V_{LED_EN_H}$	2.5	-	3.6	V	
	Low Voltage	$V_{LED_EN_L}$	0	-	0.3	V	
Life Time			12,000	-	-	Hrs	9

Note)

1. The measuring position is the connector of LCM and the test conditions are under 25℃.
2. The current and power consumption with LED Driver are under the $V_{LED} = 12.0V$, 25℃, PWM Duty 100% and White pattern with the normal frame frequency operated(60Hz).
3. The V_{LED} rising time is same as the minimum of T13 at Power on sequence.



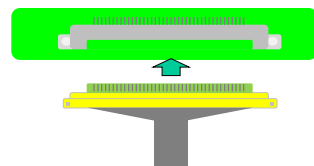
4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
5. 10bit resolution means it's possible to change PWM duty by 0.1% step. (8bit operated by 0.4% step)
6. If jitter of PWM is bigger than maximum, it may induce flickering.
7. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
8. PWM rebound spec $\leq 0.1V$
9. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.

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3-3. Interface Connections

Table 4. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC Reserved	Reserved for LCD manufacturer's use	[Connector] HRS KN38B-30S-0.5H or JAE, equivalent
2	GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	
4	Lane1_P	True Signal Link Lane 1	
5	GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	
10	AUX_CH_N	Complement Signal Auxiliary Channel	
11	GND	High Speed Ground	[Connector pin arrangement] Pin 30 Pin 1
12	VCC	LCD logic and driver power	
13	VCC	LCD logic and driver power	
14	LCD Self Test or NC	LCD Panel Self Test Enable (Optional)	
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	LED Backlight ground	
19	BL_GND	LED Backlight ground	
20	BL_GND	LED Backlight ground	
21	BL_GND	LED Backlight ground	[LGD P-Vcom using information] 1. Pin for P-Vcom : #25, #30 2. P-Vcom Address : 0101000x 3. Hsync : #24
22	BL ENABLE	LED Backlight control on/off control	
23	BL PWM	System PWM signal input for dimming	
24	NC Reserved	Reserved for LCD manufacture's use	
25	NC Reserved	Reserved for LCD manufacture's use	
26	VLED	LED Backlight power (12V Typical)	
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's use	





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3-3-1. Input/output signal circuit

Figure1.HPD Output circuit is as below

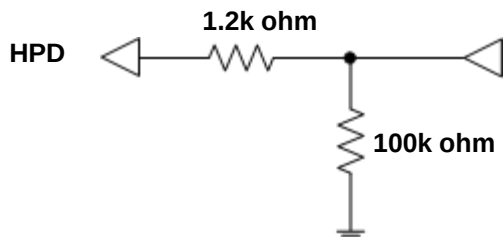


Figure2.BL PWM input circuit is as below

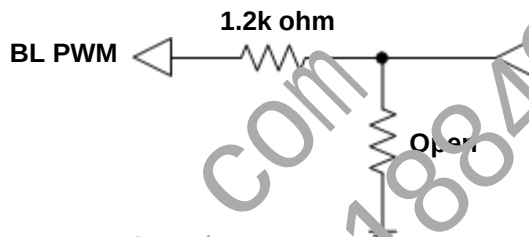


Figure3.BL Enable input circuit is as below

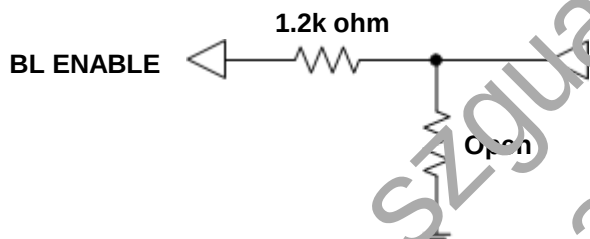
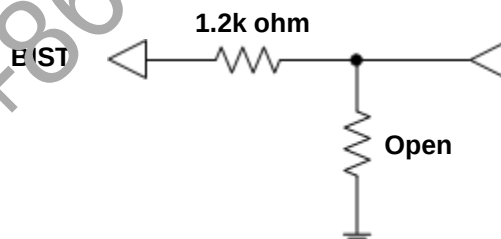


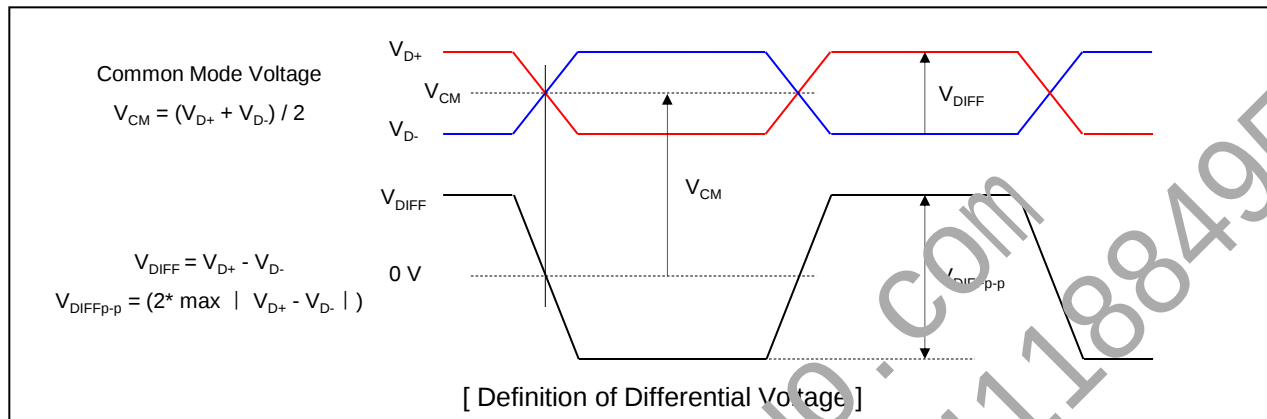
Figure4.BIST input circuit is as below



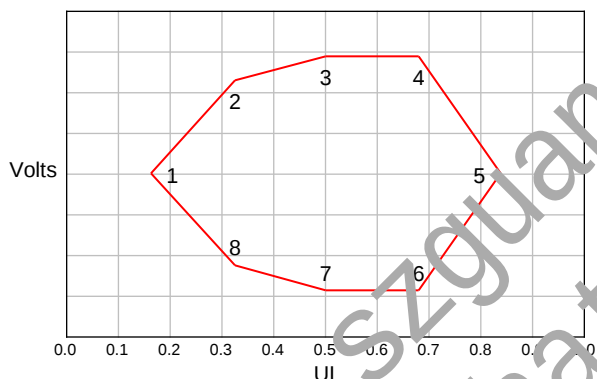
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3-4. eDP Signal Timing Specifications

3-4-1. Definition of Differential Voltage

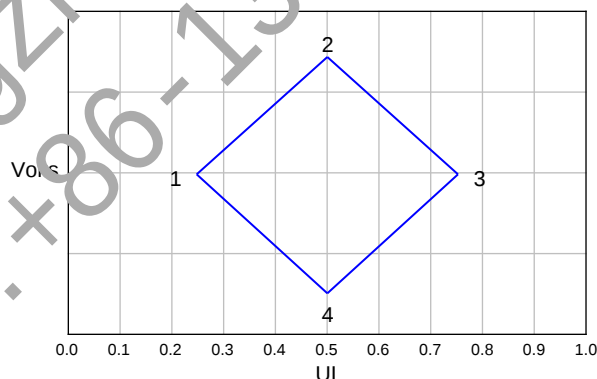


3-4-2. Main Link EYE Diagram



Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.127	0.000	0.210	0.000
2	0.291	0.160	0.355	0.140
3	0.500	0.200	0.500	0.175
4	0.709	0.200	0.645	0.175
5	0.873	0.000	0.790	0.000
6	0.709	-0.200	0.645	-0.175
7	0.500	-0.200	0.500	-0.175
8	0.291	-0.160	0.355	-0.140

[EYE Mask Vertices at Source Connector Pins]



Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.375	0.000	0.246	0.000
2	0.500	0.023	0.500	0.075
3	0.625	0.000	0.755	0.000
4	0.500	-0.023	0.500	-0.075

[EYE Mask Vertices at Sink Connector Pins]

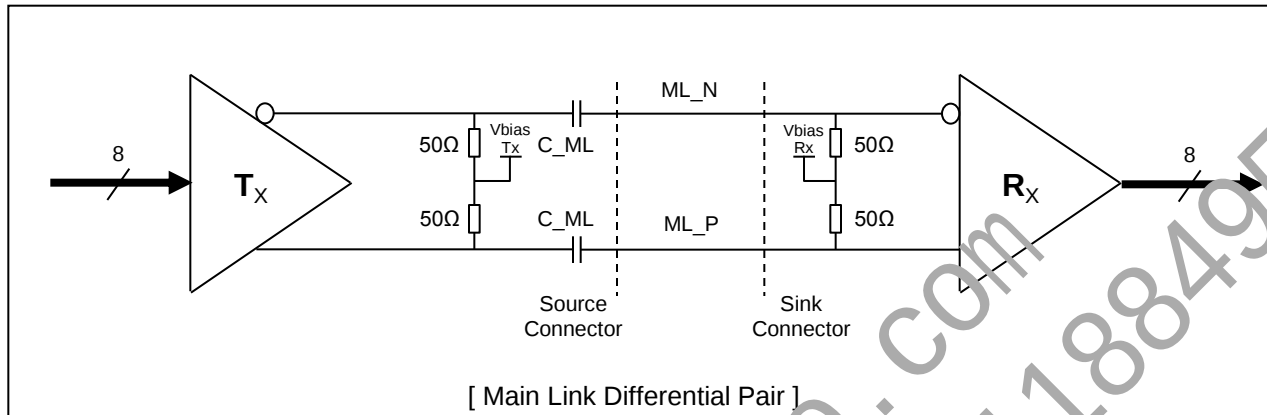
Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.270	0.000	0.246	0.000
2	0.500	0.068	0.500	0.075
3	0.731	0.000	0.755	0.000
4	0.500	-0.068	0.500	-0.075

[EYE Mask Vertices at embedded DP Sink Connector Pins]



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3-4-3. eDP Main Link Signal



Parameter	Symbol	Min	Typ	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps / lane)	UI_HBR	-	370	-	ps	
Unit Interval for reduced bit rate (1.62Gbps / lane)	UI_RBR	-	617	-	ps	
Link Clock Down Spreading	Amplitude	0	-	0.5	%	
	Frequency	30	-	33	kHz	
Differential peak-to-peak voltage at Source side connector	$V_{TX-DIFF-p}$	350	-	-	mV	For HBR(2.7Gbps)
		400	-	-		For RBR(1.62Gbps)
EYE width at Source side connector	$T_{TX-EYE-CONN}$	0.58	-	-	UI	For HBR(2.7Gbps)
		0.75	-	-	UI	For RBR(1.62Gbps)
Differential peak-to-peak voltage at Sink side connector	$V_{RX-DIFF-p}$	150	-	-	mV	For HBR(2.7Gbps)
		136	-	-		For RBR(1.62Gbps)
EYE width at Sink side connector	$T_{RX-EYE-CONN}$	0.51	-	-	UI	For HBR(2.7Gbps)
		0.46	-	-	UI	For RBR(1.62Gbps)
Rx DC common mode voltage	V_{RX-CM}	0	-	1.0	V	
AC Coupling Capacitor	C_{SOURCE_ML}	75	-	200	nF	Source side

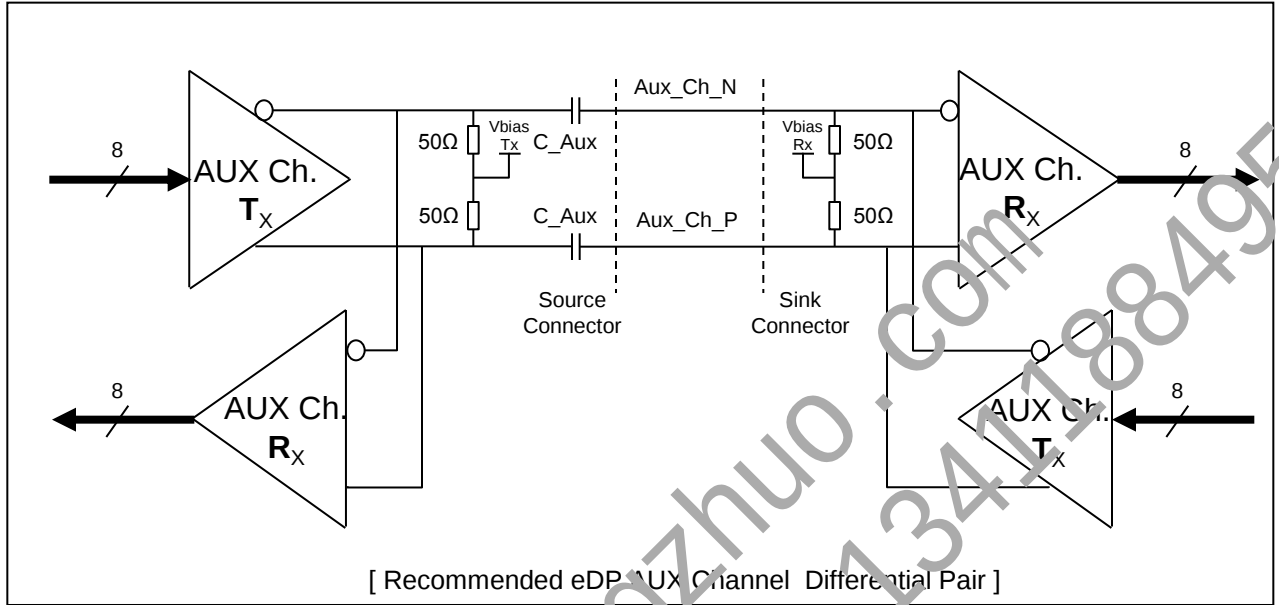
Note

1. Termination resistor is typically integrated into the transmitter and receiver implementations.
2. AC Coupling Capacitor is not placed at the sink side.
3. In cabled embedded system, it is recommended the system designer ensure that EYE width and voltage are met at the sink side connector pins.



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3-4-4. eDP AUX Channel Signal



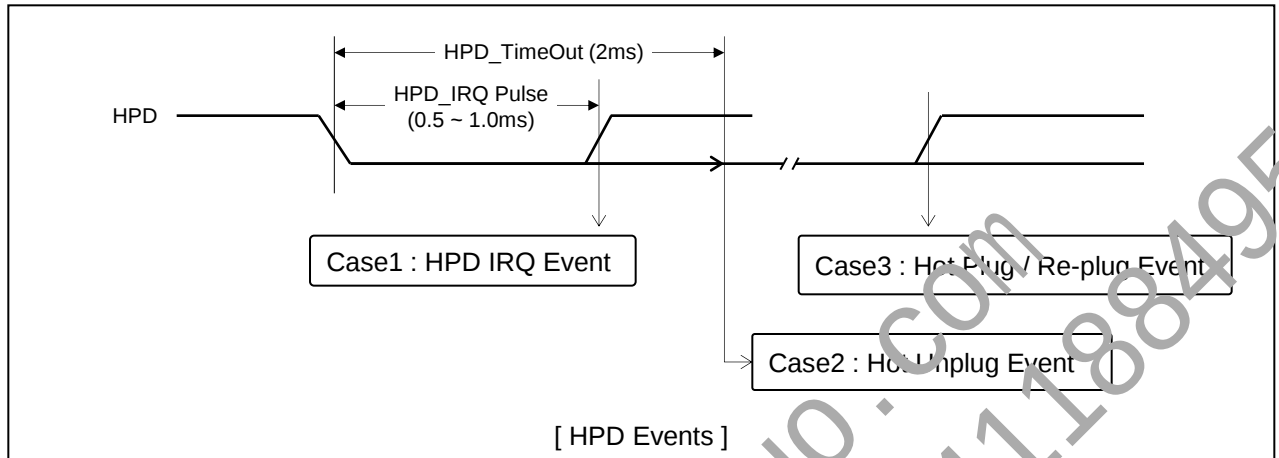
Parameter	Symbol	Min	Typ	Max	Unit	Notes
AUX Unit Interval	UI	0.4	-	0.6	us	
AUX Jitter at Tx IC Package Pins	J _{AUX}	-	-	0.04	UI	Equal to 24ns
AUX Jitter at Rx IC Package Pins		-	-	0.05	UI	Equal to 30ns
AUX Peak-to-peak voltage at Connector Pins of Receiving	V _{AUX DIFFp-p}	0.39	-	1.38	V	
AUX Peak-to-peak voltage at Connector Pins of Transmitting		0.36	-	1.36	V	
AUX EYE width at Connector Pins of Tx and Rx		0.98	-	-	UI	
AUX DC common mode voltage	V _{AUX-CM}	0	-	1.0	V	
AUX AC Coupling Capacitor	C _{SOURCE-AUX}	75		200	nF	Source side

Note)

1. Termination resistor is typically integrated into the transmitter and receiver implementations.
2. AC Coupling Capacitor is not placed at the sink side.
3. $V_{AUX DIFFp-p} = 2 * |V_{AUXP} - V_{AUXN}|$

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3-4-5. eDP HPD Signal



Parameter	Symbol	Min	Typ	Max	Unit	Notes
HPD Voltage	HPD	2.25	-	3.6	V	Sink side Driving
Hot Plug Detection Threshold		2.0	-	-	V	Source side Detecting
Hot Unplug Detection Threshold		-	-	0.8	V	
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1.0	ms	
HPD_TimeOut		2.0	-	-	ms	HPD Unplug Event

Note)

1. HPD IRQ : Sink device wants to notify the Source device that Sink's status has changed so it toggles HPD line, forcing the Source device to read its Link / Sink Receiver DPCD field via the AUX-CH
2. HPD Unplug : The Sink device is no longer attached to the Source device and the Source device may then disable its Main Link as a power saving mode
3. Plug / Re-plug : The Sink device is now attached to the Source device, forcing the Source device to read its Receiver capabilities and Link / Sink status Receiver DPCD fields via the AUX-CH

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3-5. Signal Timing Specifications

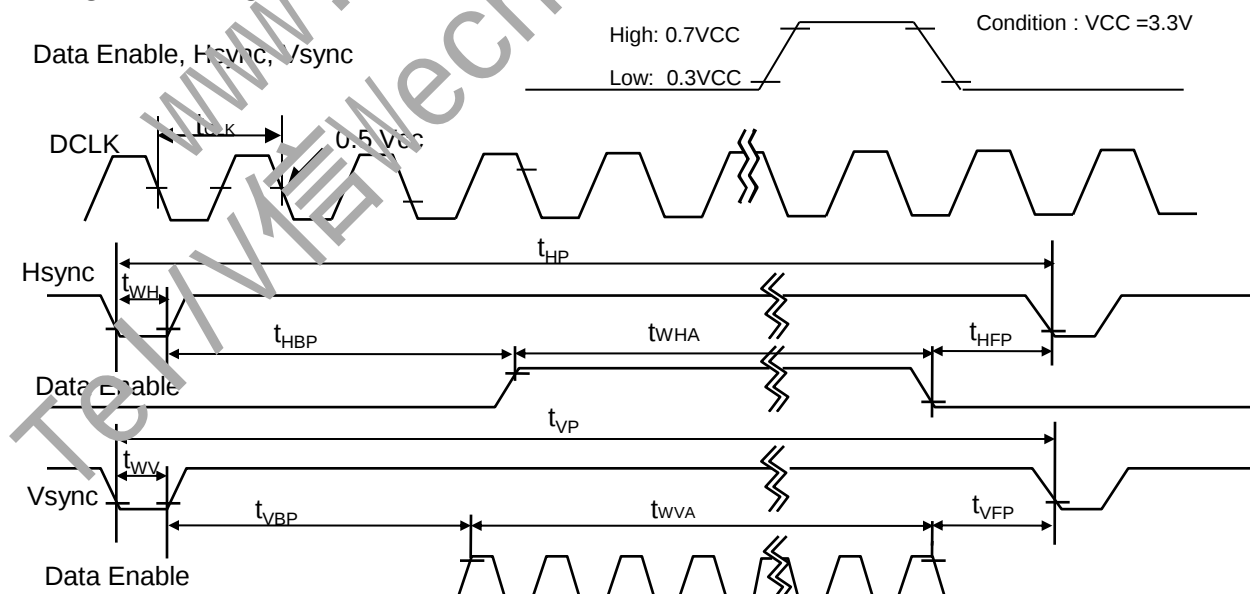
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

Table 4. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	-	138.7	-	MHz	
Hsync	Period	t_{HP}	2072	2080	2088	t_{CLK}	
	Width	t_{WH}	32	32	32		
	Width-Active	t_{WHA}	1920				
Vsync	Period	t_{VP}	1108	1111	1114	t_{HP}	
	Width	t_{WV}	5	5	5		
	Width-Active	t_{WVA}	1080				
Data Enable	Horizontal back porch	t_{HBP}	72	80	88	t_{CLK}	
	Horizontal front porch	t_{HFP}	48	48	48		
	Vertical back porch	t_{VBP}	20	23	24	t_{HP}	
	Vertical front porch	t_{VFP}	3	3	5		
Refresh rate		Hz	-	60	-		

Notice. all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP140WFH has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving Mode, whereas LP140WFH is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (Power save mode).

3-6. Signal Timing Waveforms



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3-7. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

Color		Input Color Data																	
		RED						GREEN						BLUE					
		MSB			LSB			MSB			LSB			MSB			LSB		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	...	...						...						...					
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...	...						...						...					
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	...	...						...						...					
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

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3-8. Power Sequence

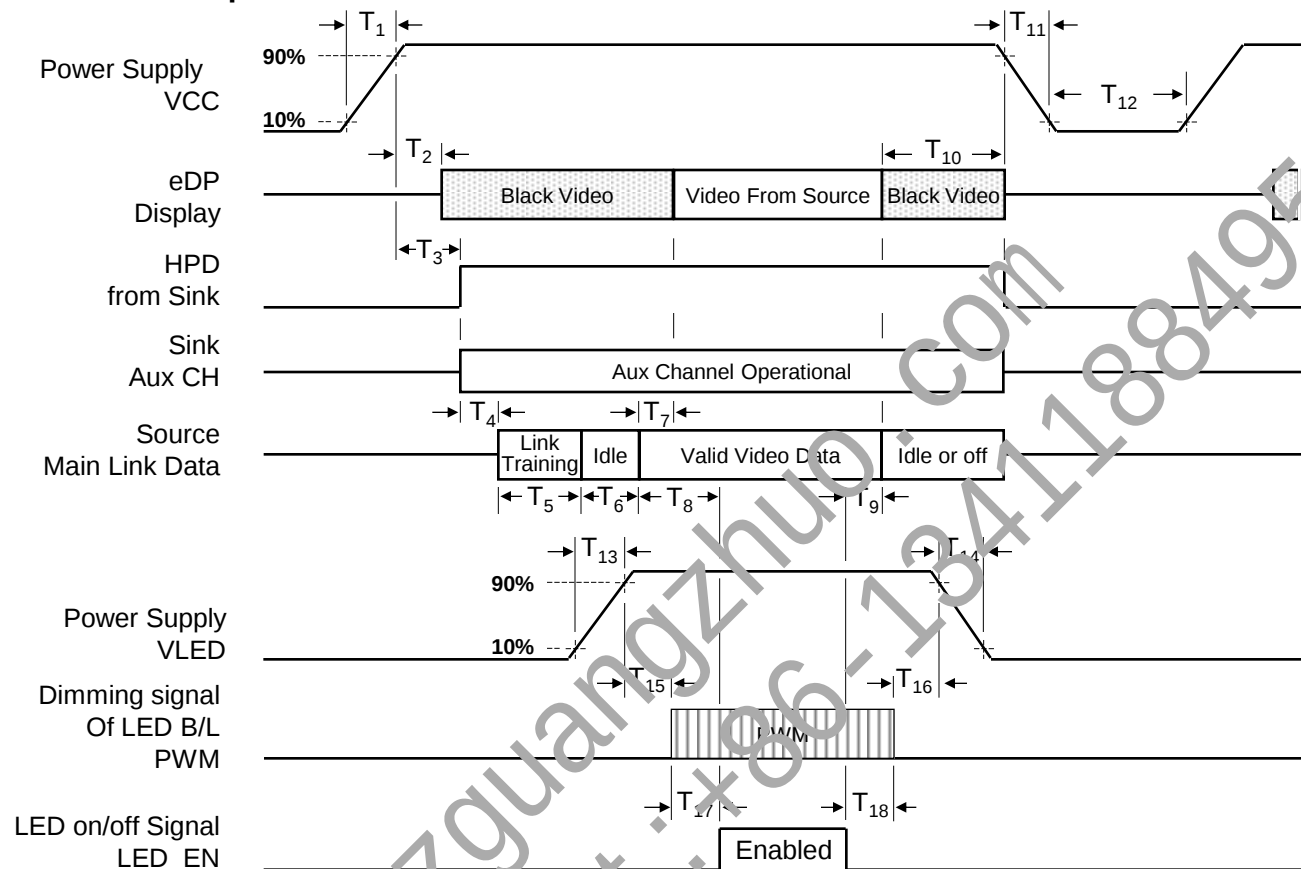


Table 6. POWER SEQUENCE TABLE

Symbol	Required By	Limits		Units	Notes
		Min	Max		
T ₁	Source	0.5	10	ms	-
T ₂	Sink	0	200	ms	-
T ₃	Sink	0	100	ms	-
T ₄	Source	-	-	ms	-
T ₅	Source	-	-	ms	-
T ₆	Source	-	-	ms	-
T ₇	Sink	0	50	ms	-
T ₈	Source	-	-	ms	LGD recommend Min 200ms
T ₉	Source	-	-	ms	-

Symbol	Required By	Limits		Units	Notes
		Min	Max		
T ₁₀	Source	0	500	ms	-
T ₁₁	Source	-	10	ms	-
T ₁₂	Source	500	-	ms	-
T ₁₃	Source	0.5	10	ms	-
T ₁₄	Source	0.5	-	ms	-
T ₁₅	Source	10	-	ms	-
T ₁₆	Source	10	-	ms	-
T ₁₇	Source	0	-	ms	-
T ₁₈	Source	0	-	ms	-

- Note) 1. Do not insert the mating cable when system turn on.
 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
 3. Video Signal, LED_EN and PWM need to be on pull-down condition on invalid status.
 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.



Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

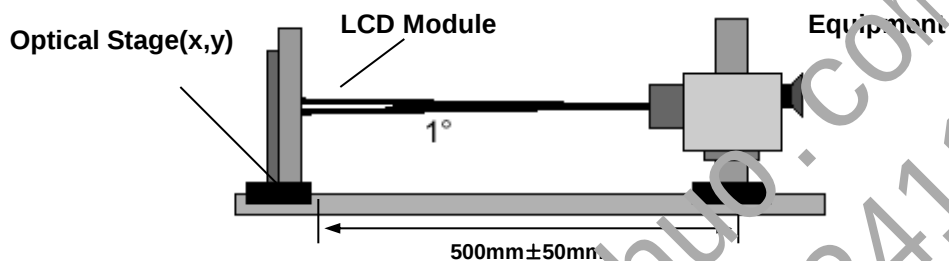


Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	600	700	-		1
Surface Luminance, white		L _{WH}	187	220	-	cd/m ²	2
Luminance Variation		$\delta_{\text{WHITE(5P)}}$	-	1.2	1.4	-	3
		$\delta_{\text{WHITE(13P)}}$	-	1.4	1.6		
Response Time		T _r + T _w	-	25	35	ms	4
Color Coordinates	RED	R _x	Typical - 0.03	0.596	Typical + 0.03		5
		R _y		0.369			
	GREEN	G _x		0.351			
		G _y		0.544			
	BLUE	B _x		0.151			
		B _y		0.112			
	WHITE	W _x		0.313			
		W _y		0.329			
Viewing Angle	x axis, right($\Phi=0^\circ$)	Θ_r	80	-	-	Degree	6
	x axis, left($\Phi=180^\circ$)	Θ_l	80	-	-		
	y axis, up ($\Phi=90^\circ$)	Θ_u	80	-	-		
	y axis, down ($\Phi=270^\circ$)	Θ_d	80	-	-		
Gray Scale							7
Color Gamut			-	45	-	%	



Product Specification

Note)

1. It should be measured in the center of screen(1 Point). Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio(1 Point)} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

$$L_{WH} = \text{Average}(1,2, \dots 5 \text{ Point})$$

3. The variation in surface luminance , The panel total variation (δ WHITE) is determined by measuring N at each test position 1 through 13 and then defined as following numerical formula.
For more information see FIG 2.

$$\delta \text{ WHITE (5P)} = \frac{\text{Minimum (1,2, \dots 5 Point)}}{\text{Maximum (1,2, \dots 5 Point)}} * 100 \quad \delta \text{ WHITE (13P)} = \frac{\text{Minimum (1,2, \dots 13 Point)}}{\text{Maximum (1,2, \dots 13 Point)}} * 100$$

4. Response time is the time required for the display to transition from black to white (rise time, T_r) and from white to black (falling time, T_f). For additional information see FIG 3.

5. It should be measured in the center of screen (1Point).

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

7. Gray scale specification

Gray Level	Luminance [%] (Typ)
0	0.07
7	0.80
L15	4.25
L23	10.90
L31	21.01
L39	34.82
L47	52.49
L55	74.17
L63	100



Product Specification

FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>

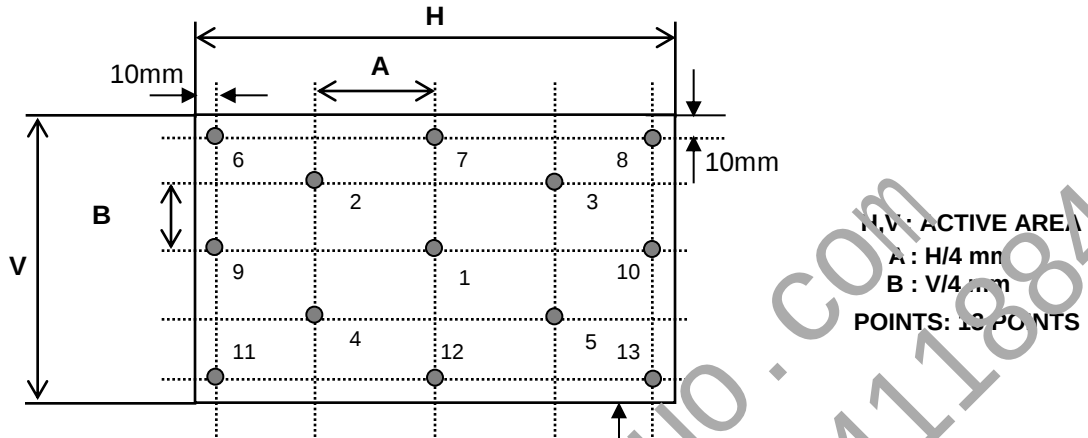


FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

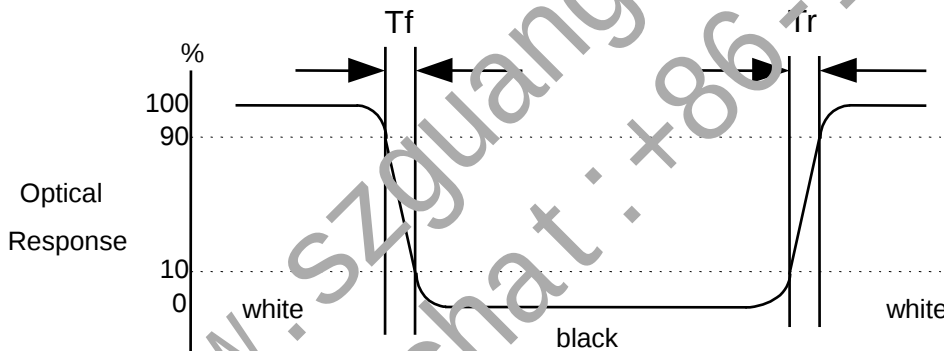
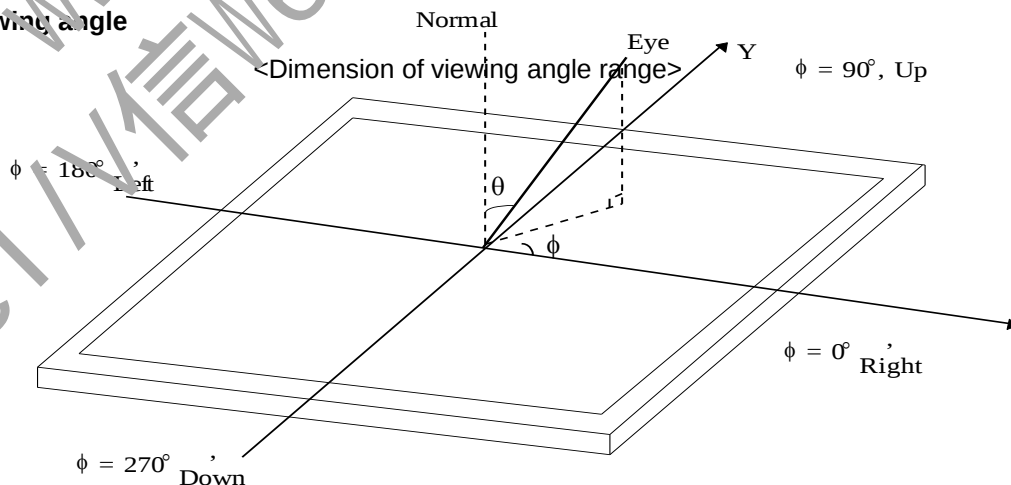


FIG. 4 Viewing angle



Product Specification

5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP140WFH. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	315.81 ± 0.3 mm
	Vertical	197.57± 0.5 mm(with PCB Board)
	Thickness	3.00 mm(max.)
Upper Polarizer Dimension	Horizontal	312.10 ± 0.2 mm
	Vertical	176.90 ± 0.2 mm
Active Display Area	Horizontal	309.31 mm ± 0.15 mm
	Vertical	173.39 mm ± 0.15 mm
Weight	280g (Max.)	
Surface Treatment	Anti-Glare treatment of the front polarizer	

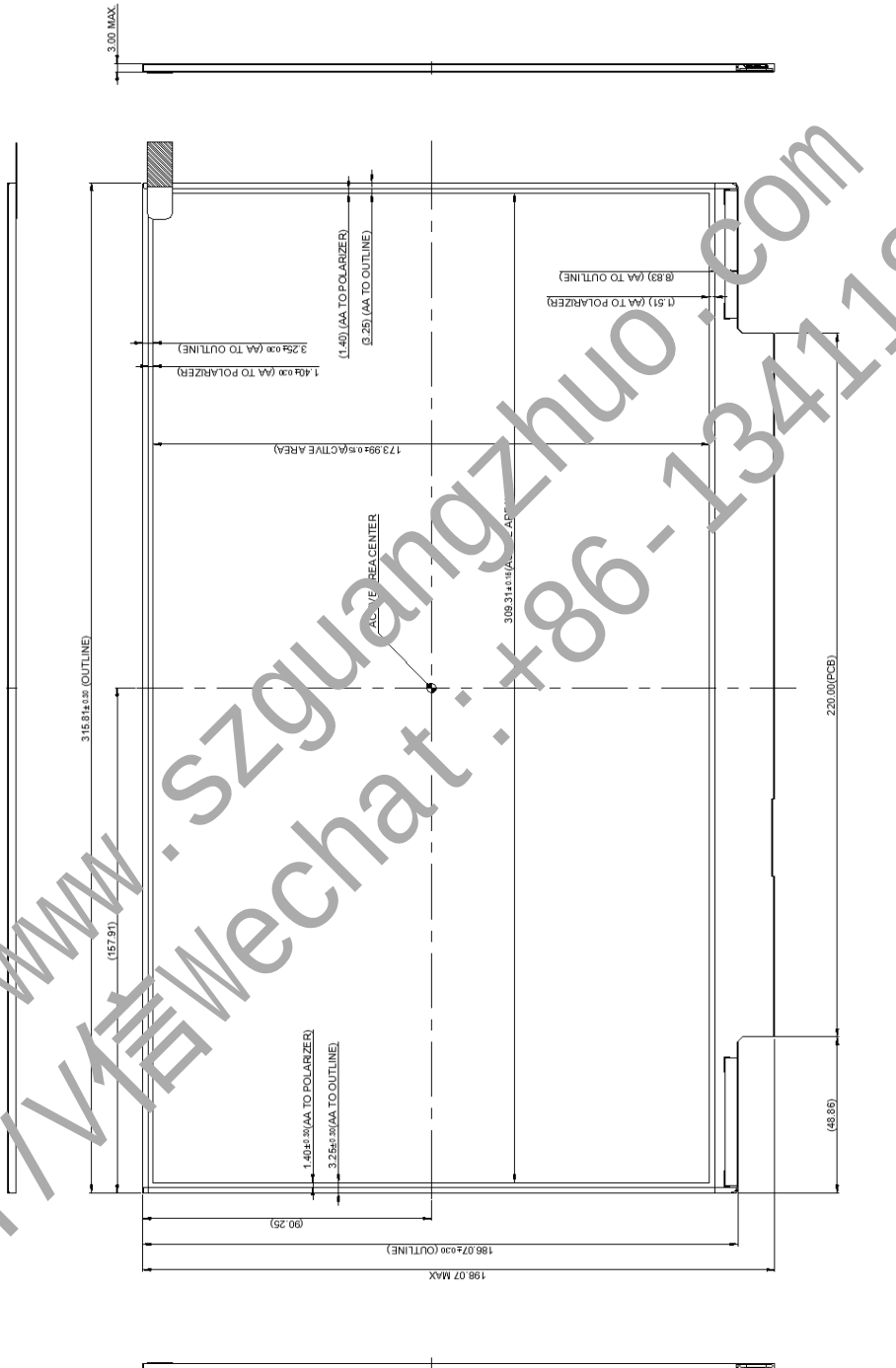


Product Specification

<FRONT VIEW>

Notes (Measurement method refer to the Appendix C)

- 1) Unit[mm], General tolerance : $\pm 0.5\text{mm}$
- 2) System Bracket Angle Spec : $87 \pm 2^\circ$
- 3) All components except cover shield of LCM is under upper POL.

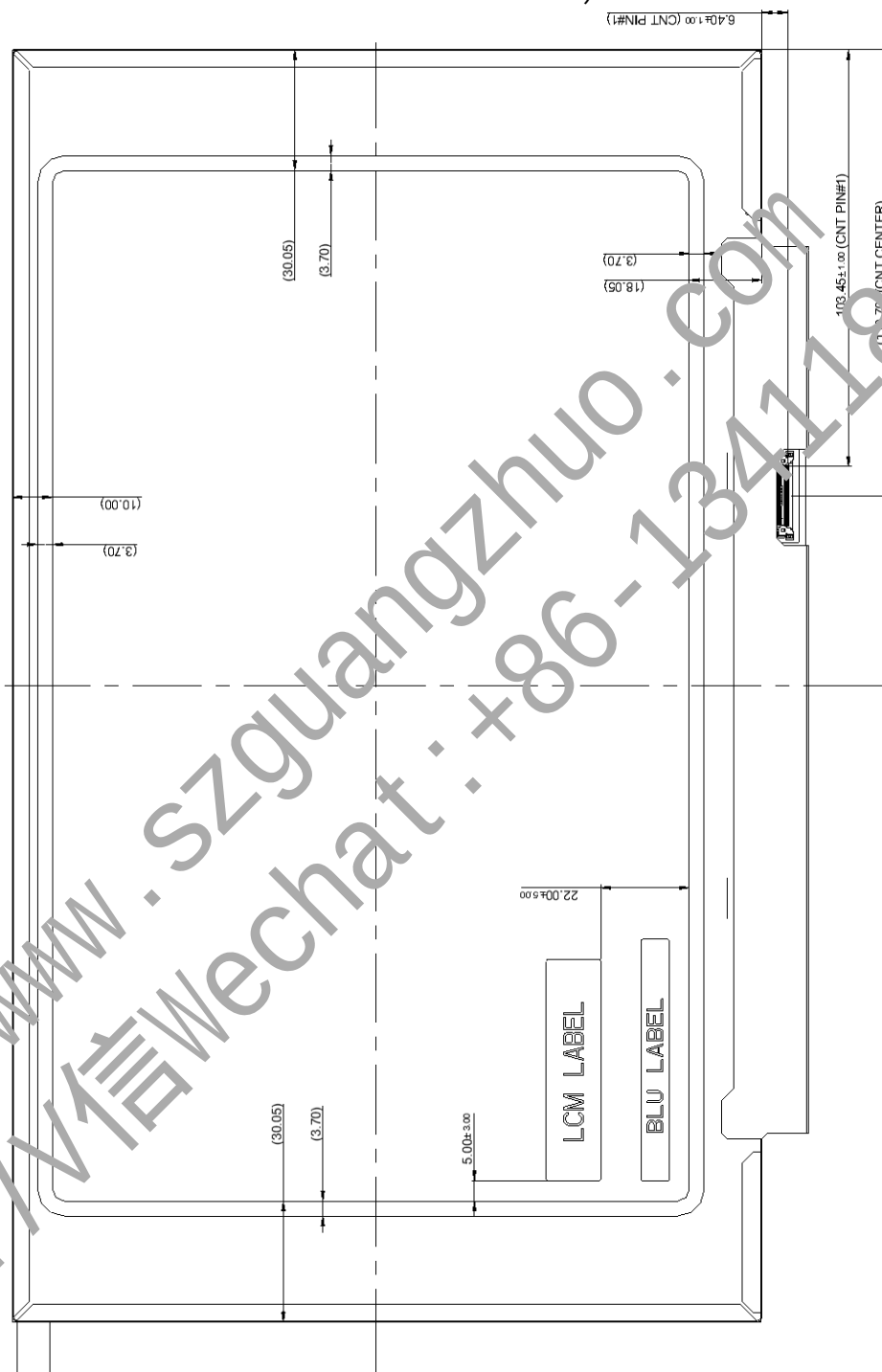


Product Specification

<REAR VIEW>

Notes

- 1) Unit[mm], General tolerance : $\pm 0.5\text{mm}$
- 2) LCM Label Information refer to the page 26.





Product Specification

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Random, 1.0Grms, 10 ~ 300Hz(PSD 0.0025) 3 axis, 30min/axis
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

[Result Evaluation Criteria]

1. Comparing the initial functional FOS status, there should be no major change which might affect the practical display function when the display reliability test is conducted.
2. After conduct reliability tests, LGD guarantees only functional FOS quality.
3. In the Reliability Test, Confirm performance after leaving in room temp.
4. In the standard condition, there shall be no practical problems that may affect the display function 24 hours later after reliability test. After the reliability test, we can guarantee the product only when the corrosion is causing its malfunction. The corrosion causing no functional defect can not be guaranteed.



Product Specification

7. International Standards

7-1. Safety

- a) IEC 62368-1, The International Electro-technical Commission(IEC).
Audio/video, Information and Communication Technology Equipment - Safety - Safety Requirements.
- b) EN 62368-1, European Committee for Electro-technical Standardization (CENELEC)
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- c) UL 62368-1, UL LLC.
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- d) CAN/CSA C22.2 No.62368-1, Canadian Standards Association (CSA).
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- e) IEC 60950-1, The International Electro technical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements

7-2. Environment

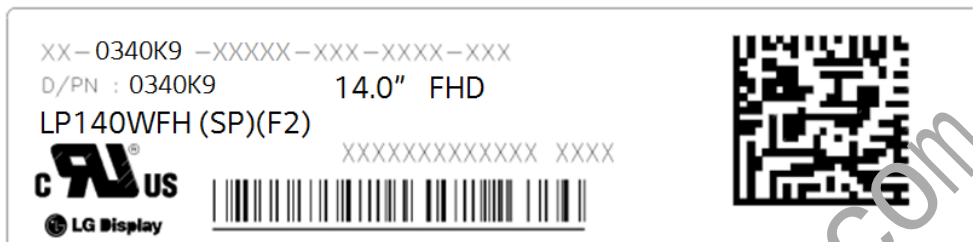
- a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011



Product Specification

8. Packing

8-1. Designation of Lot Mark



a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)

E : MONTH

D : YEAR

F ~ M : SERIAL NO.

Note

1. YEAR

Year	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029
Mark	K	L	M	N	P	R	S	T	U	V

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

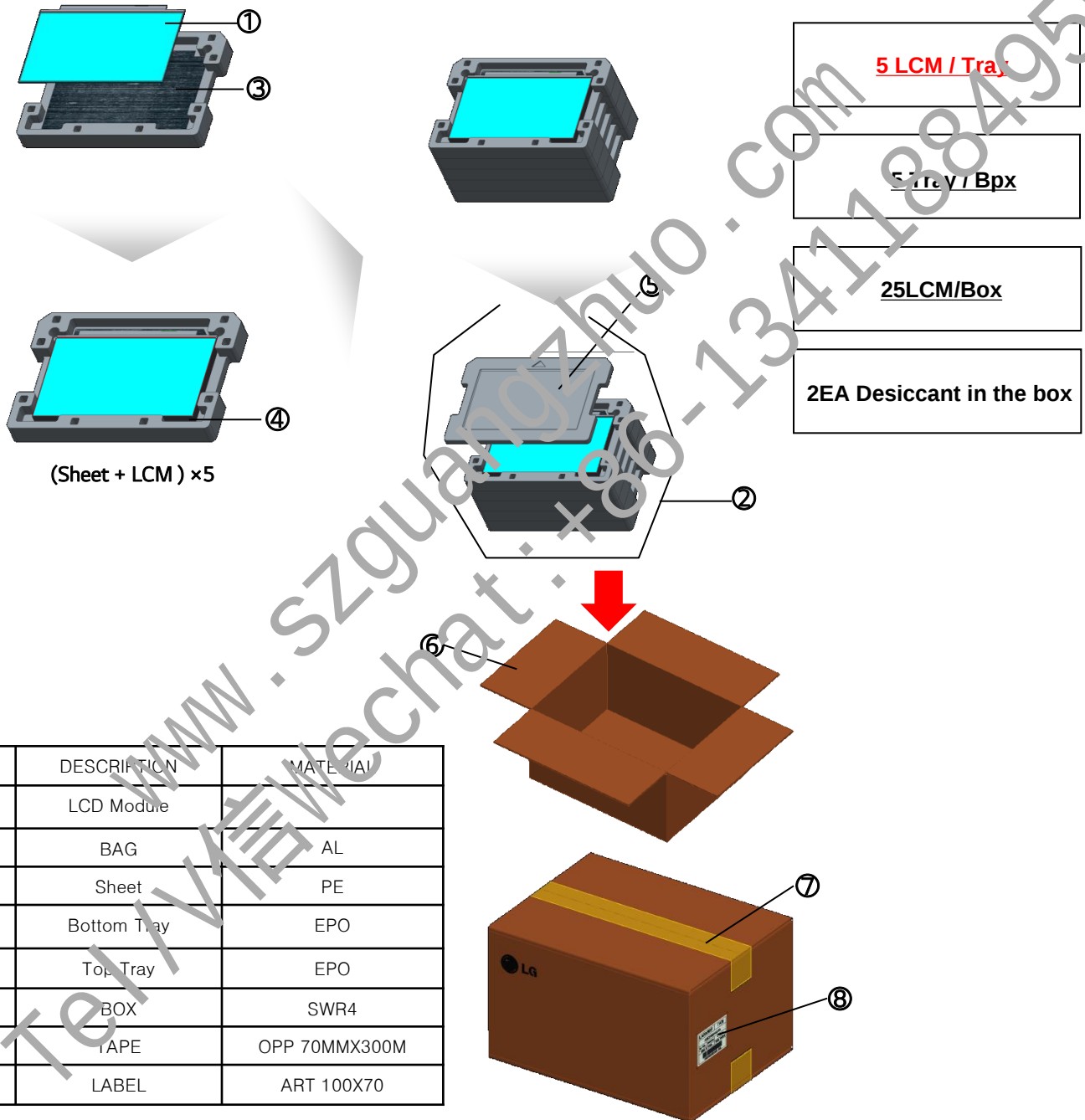
a) Package quantity in one box : 25pcs

b) Box Size : 410 * 278 * 244 mm



Product Specification

8-3. Packing Assembly

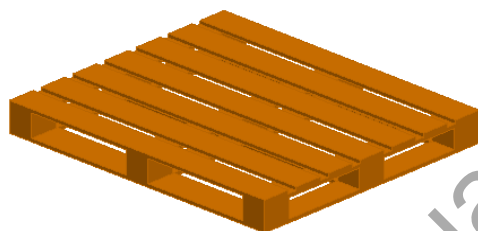




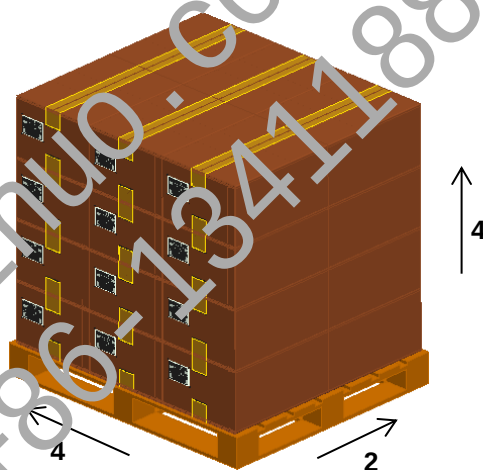
Product Specification

8-4. Pallet Assembly

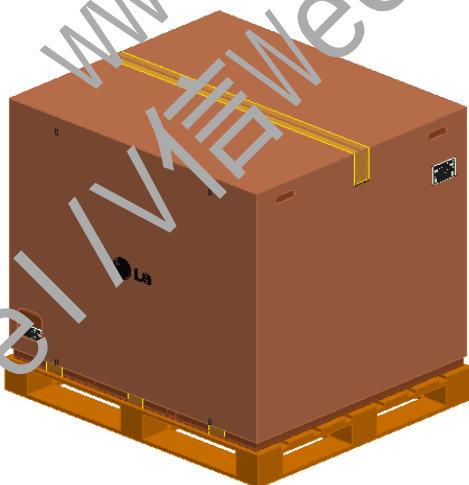
1. Pallet



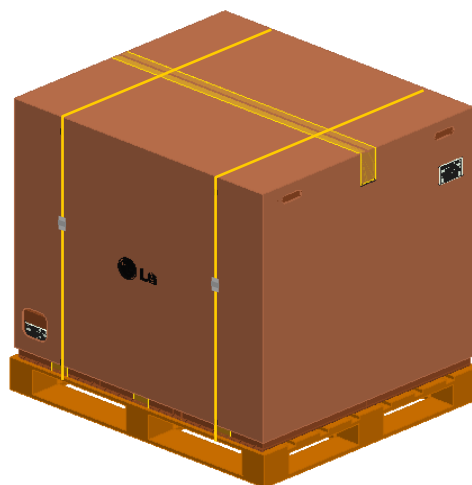
2. 4 x 2 x 4 Box Pattern



3. Angle Packing & Taping



4. Banding

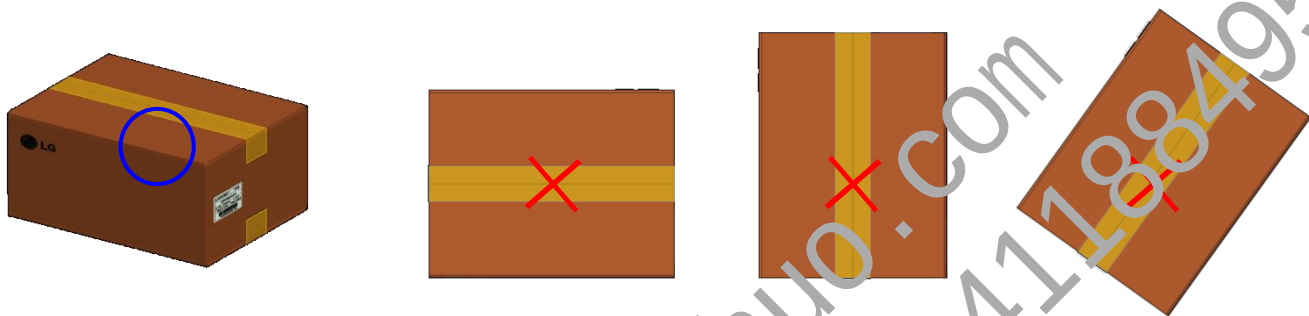




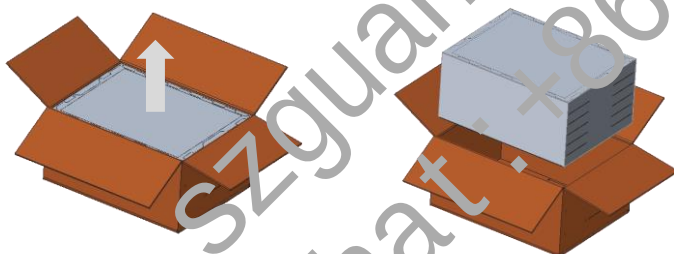
Product Specification

8-5 Precautions for unpacking the Box

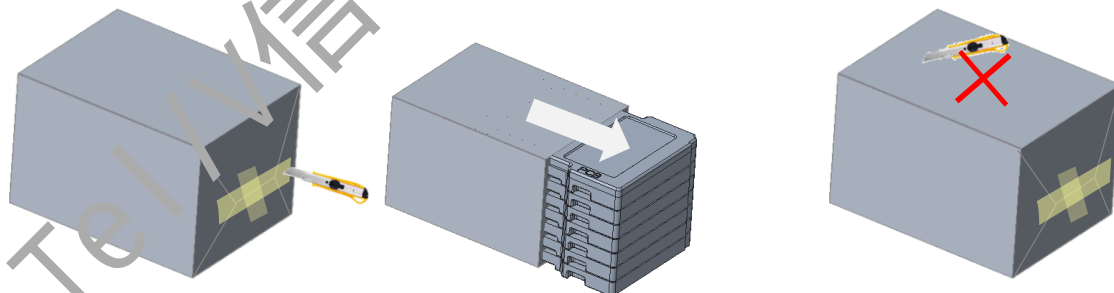
a.) Don't throw or tilt the box and put it on a flat surface.



b.) Place the box on a flat floor and Take out the AL bag vertically.



c.) Cut the tape on the side of the bag with a knife and Take out the tray horizontally.



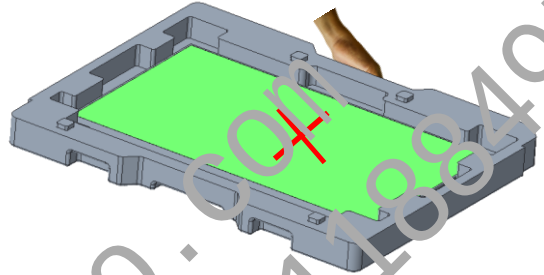
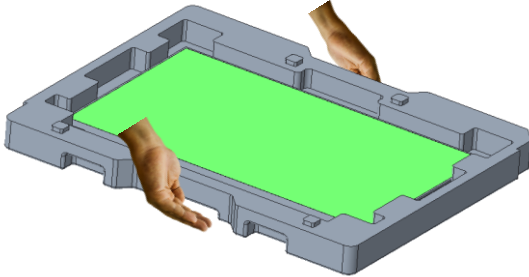
**Caution : Do not cut the top of the bag with a knife.
(The Knife can damage product)**



Product Specification

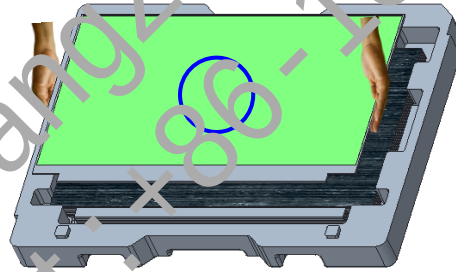
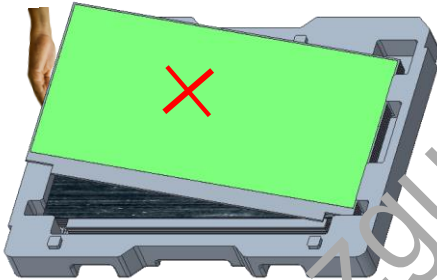
8-6. Precautions for Handling tray

- a.) Hold center of short or long side of the tray with both hands when handling one or more trays.

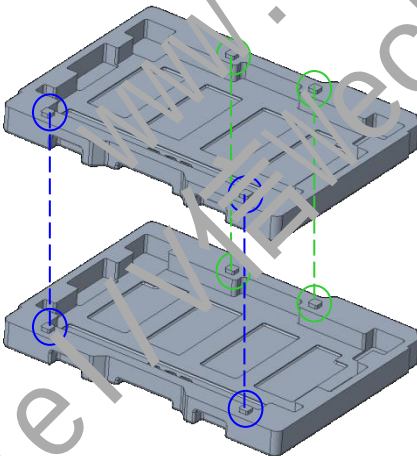


Caution : Do not handle with only one hand.

- b.) Always place tray on flat surface and Don't tilt with one hand to take out.



- c.) When stacking trays, Please align same position of the protrusion of each tray.



If not Aligned,
The tray may slip without being loaded.

- d.) The maximum stacking quantity is equal to the number of loads per box.
- Recommended as above because heavier weight can cause muscular skeletal disease and operator handling errors.



Product Specification

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV(Over and under shoot voltage)}$
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.



Product Specification

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary:

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

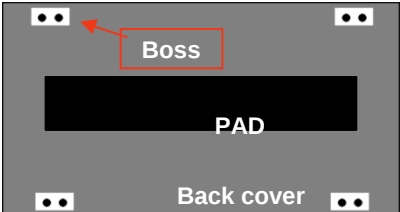
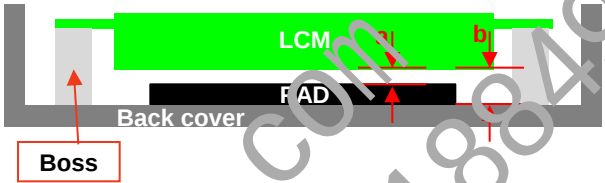
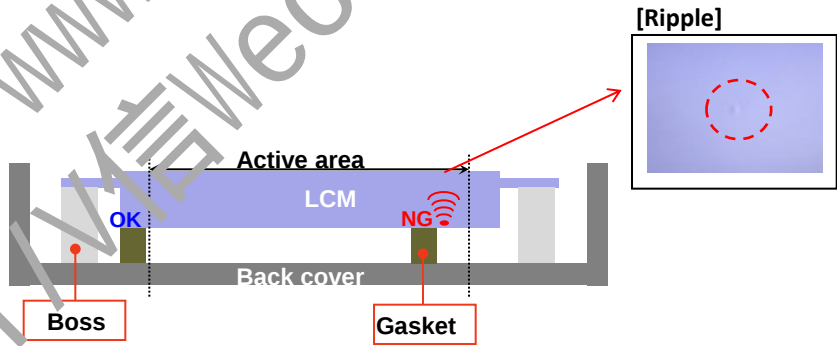
9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

- (1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
- (2) When the customer attaches cover glass on LCM without Supplier's approval.
- (3) When the LCMs were repaired by 3rd party without Supplier's approval.
- (4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representative without supplier's approval.



Product Specification

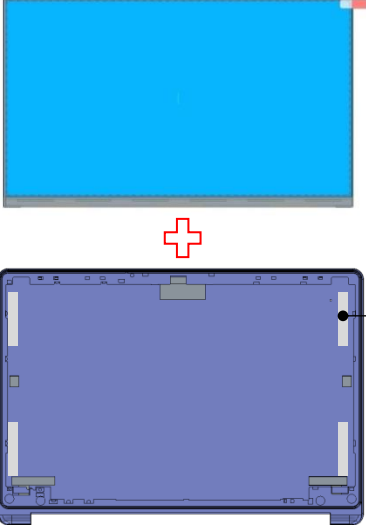
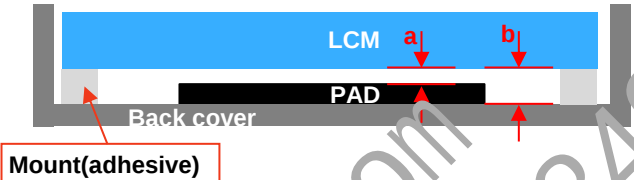
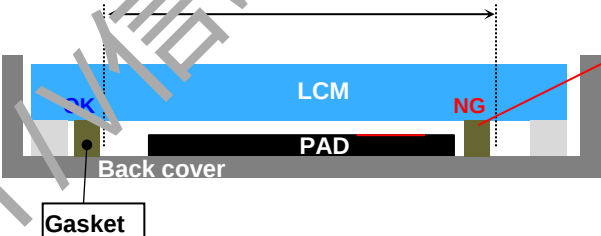
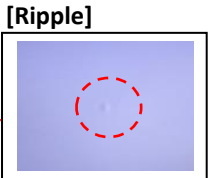
Appendix A. LGD Proposal for system cover design.

1	Gap check for securing the enough gap between LCM and System back cover.
 ◆ a[LCM ~ Pad] : min 0mm ◆ b[Back cover ~ LCM] : min 0.0mm (no interference at max LCM dimension)	
Risk point	Rear side of LCM is sensitive against external stress, and previous check about interference is highly needed.
Suggestion	In case there is something from system cover comes into the boundary above, mechanical interference may cause the FOS defects. (ex: Ripple, White spot..)
2	Gasket position
	
Risk point	Ripple or white spot can be happened by interference between pad and LCM when gap is not enough.
Suggestion	It is recommended that gasket is posited out of active area .



Product Specification

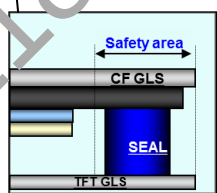
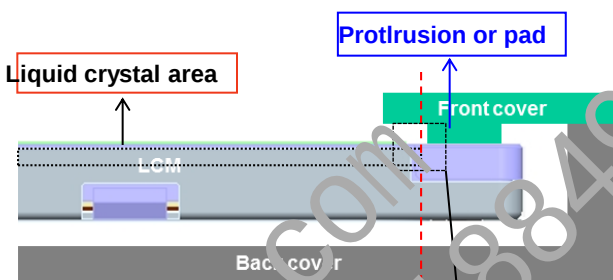
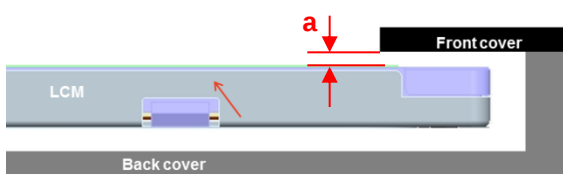
Appendix A. LGD Proposal for system cover design.

3	Gap check for securing the enough gap between LCM and System back cover.
	 Mount(adhesive) Mount(adhesive) ◆ $a[\text{LCM} \sim \text{Pad}] : \text{min } 0\text{mm}$ ◆ $b[\text{Back cover} \sim \text{LCM}] : \text{min } 0.0\text{mm}$ (no interference at max LCM dimension)
Risk point	Rear side of LCM is sensitive against external stress, and previous check about interference is highly needed.
Suggestion	In case there is something from system cover comes into the boundary above, mechanical interference may cause the FOS defects. (ex: Ripple, White spot..)
4	Gasket position
	 [Ripple] Gasket
Risk point	Ripple or white spot can be happened by interference between pad and LCM when gap is not enough.
Suggestion	It is recommended that gasket is posited out of active area .



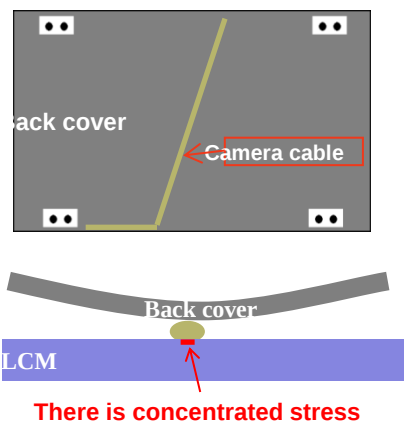
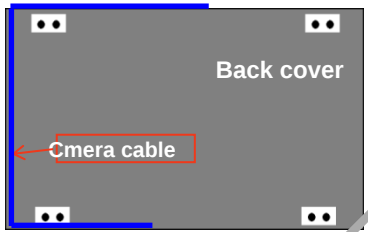
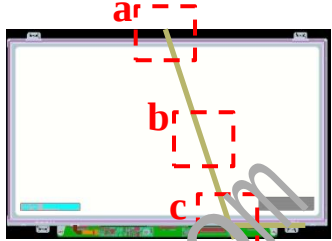
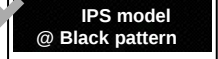
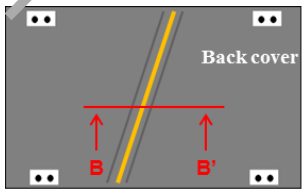
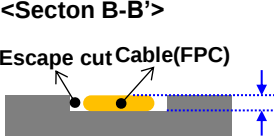
Product Specification

Appendix A. LGD Proposal for system cover design.

5	Check the gap between front cover and LCM(glass)
 [OK] $0.1\text{mm} \leq a \leq 0.3\text{mm}$ [Caution] $0.0\text{mm} \leq a < 0.1\text{mm}$, $0.3\text{mm} < a \leq 0.5\text{mm}$ [NG] $a \leq 0\text{mm}$ (overlap), $a > 0.5\text{mm}$ (leakage)	
Risk point	Ripple can be happened by little gap between glass and front cover.
Suggestion	Keep the gap between front cover and LCM from 0.1 to 0.3mm Ripple is prevented by add protrusion shape at the back side of front cover. In this case, protrusion must be created outside of liquid crystal area

Product Specification

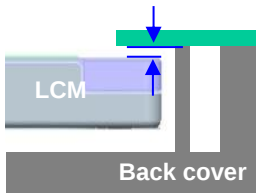
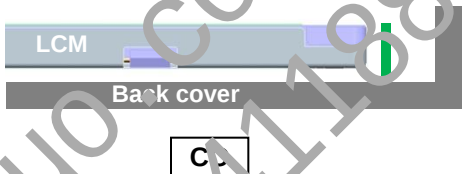
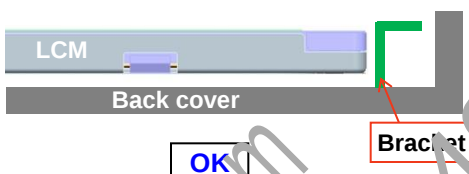
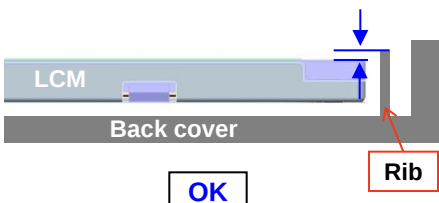
Appendix A. LGD Proposal for system cover design.

6	Checking the path of the System cables
 [Suggestion]  [Cable path]  [Add pad]	 [Panel crack at "a"]  [White spot at "b"]  [Light leakage at "c"]  IPS model @ Black pattern  [Add cut]  <Section B-B'>  Escape cut depth = Cable thickness
Risk point	LCM is easily damage by camera cable when cable is protruded from back cover. It is caused panel crack or white spot by concentrated stress and light leakage by panel bending at IPS model. It is recommended that camera cable path put outside of LCM. It is recommended that pad is added at both side of cable. Suggestion If cable path must be cross middle area of system, @slim & narrow bezel 1) Cable type is recommended to use flexible (Use FPC type). 2) Add escape cut on back cover and add round at the edge of cut Depth of escape cut recommended to set the same as FPC thickness.



Product Specification

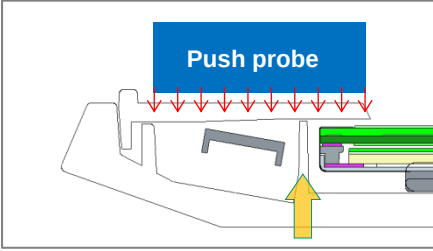
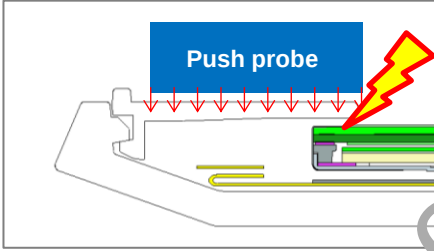
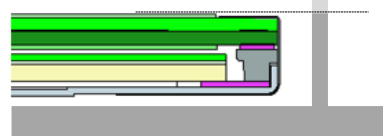
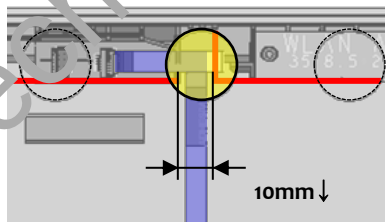
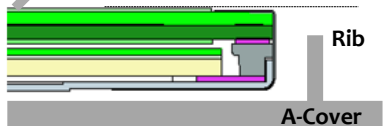
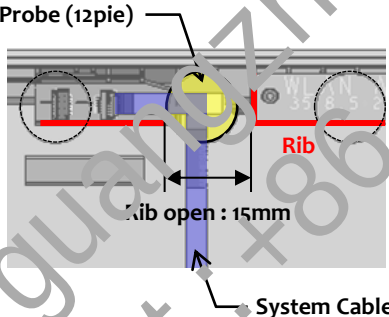
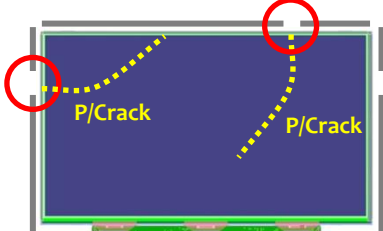
Appendix A. LGD Proposal for system cover design.

7	Check the rib or Bracket on back cover
 ◆ [LCM ~ Rib] : 0~0.3mm	
Risk point	It is necessary that the height of back cover rib or bracket is higher than LCM height. It can prevent direct compression of panel at LCM edge.
Suggestion	“┐” shape bracket is stronger than “I” shape one. It is recommended that rib height is same or more with LCM height. In this case it must be considered light leakage at front cover, too.



Product Specification

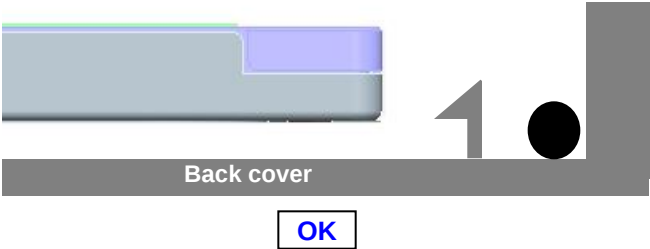
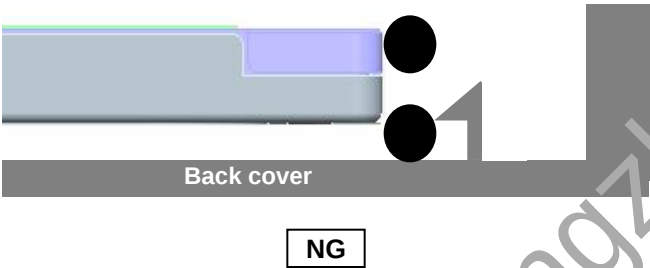
Appendix A. LGD Proposal for system cover design.

8	Rib design for panel crack prevention
Rib 有  Rib structure supported by load LCM applied load distribution Rib 無  Direct load is transferred to LCM It is vulnerable to panel crack. [Suggestion] 	
Risk point	When the area without the A-Cover Rib and the push point are matched, It is concentrated and vulnerable to panel cracks.. LCM Peripheral Rib should be long enough without discontinuity. In case of unavoidable Rib discontinuity, Rib open interval is set to 10pie or less. Rib should be higher than LCM upper pol



Product Specification

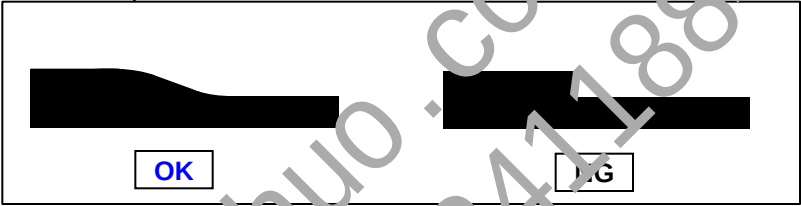
Appendix A. LGD Proposal for system cover design.

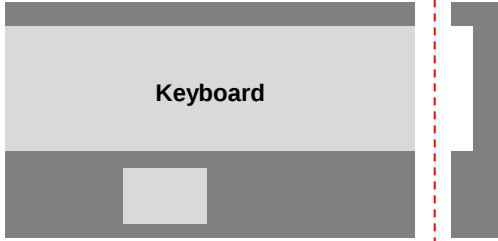
9	Check the wire position(path)
 	
Risk point	It is necessary that wire is posited out of hook, not posited near hook,.
Suggestion	If wire is posited near hook, it can be happened assemble error and panel crack during assemble front cover



Product Specification

Appendix A. LGD Proposal for system cover design.

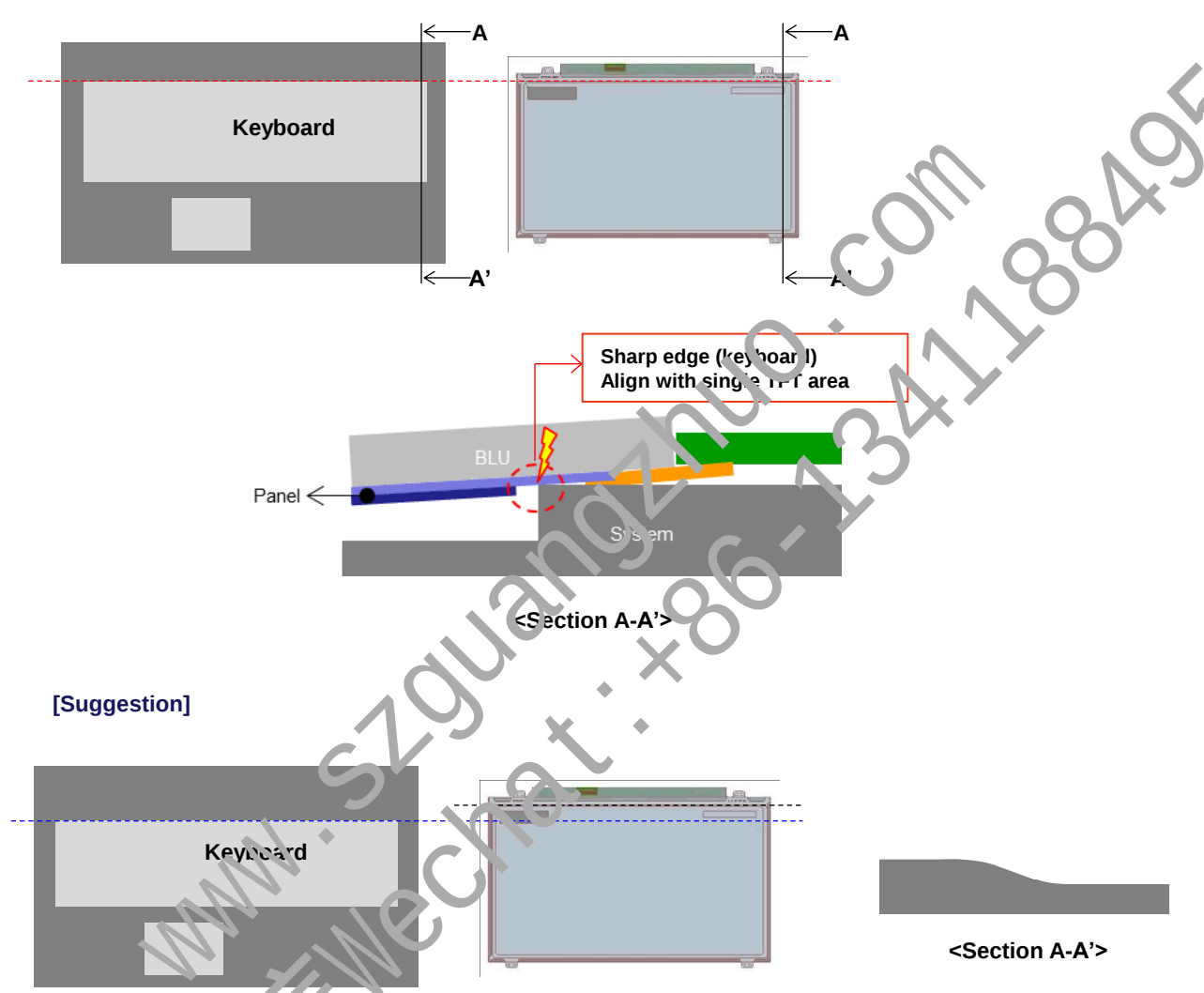
10	Check mouse pad (touch pad) depth and shape of edge
 Mouse pad  [OK] $a \leq 0.3\text{mm}$ [Caution] $1.0\text{mm} \leq a \leq 0.3\text{mm}$ [NG] $a \geq 1.0\text{mm}$ 	
Risk point	Mouse pad step is deep, it is caused panel crack by external load.
Suggestion	The edge shape must be smooth.

11	Check the step of keyboard area
 Keyboard  OK  Keyboard  NG	
Risk point	The step of keyboard at the side edge of main body, it is caused panel crack
Suggestion	Keep to flat out side of keyboard.



Product Specification

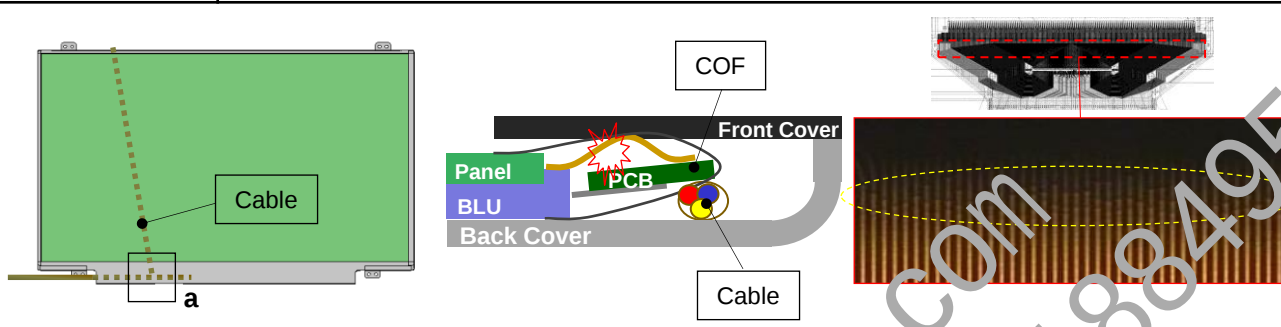
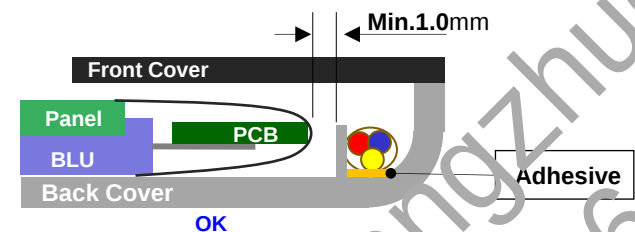
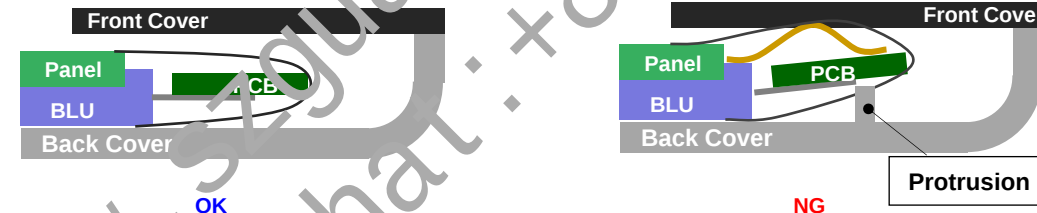
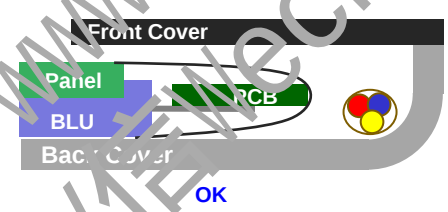
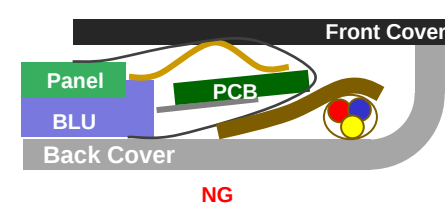
Appendix A. LGD Proposal for system cover design.

12	The position and shape of keyboard step
 The diagram illustrates the proposed design for the keyboard step on the system cover. It includes a top view of the keyboard and system, a cross-section A-A' showing the sharp edge of the keyboard aligned with the single-TFT area, and a suggestion for a rounded edge shape. [Suggestion]	
Risk point	Keyboard edge is sharp (a right angle), panel is get concentrated stress, by external force at this edge. Especially, keyboard edge is aligned with panel edge (single-TFT area), crack risk is seriously increase.
Suggestion	It is recommended that keyboard edge is posited to avoid single-TFT area. It is recommended that edge shape of touch pad is rounded.



Product Specification

Appendix A. LGD Proposal for system cover design.

13	Cable path for line defect
	
[Suggestion]	
	
	
	
	
Risk point	If cable route is positioned below PCB, line defect or block dim can be happened by repetitive stress at COF during open and close hinge-up.
Suggestion	Keep the gap between cable and PCB more than 1.0mm. Fully fix the cable by guide or adhesive Do not put protrusion on back-cover. Do not cross over the cable to another.



Product Specification

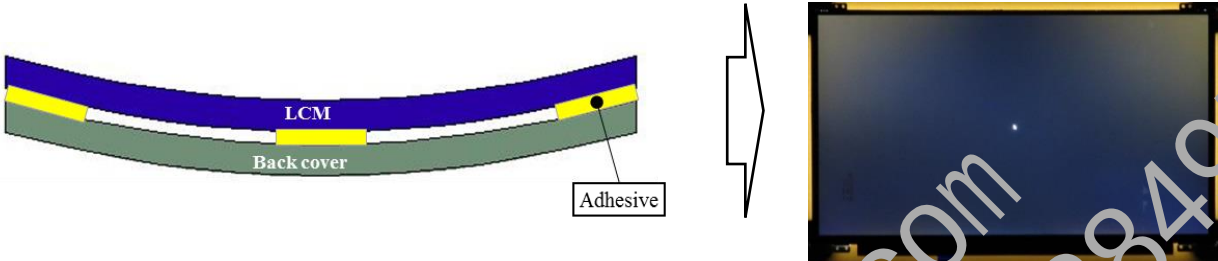
Appendix A. LGD Proposal for system cover design.

14	Back cover rib / wall (path & gap)
	$a \geq 0.5\text{mm}$ [at max dimension of design] $a \geq 1.0\text{mm}$ [at typical dimension of design]
Risk point	Gap is too small and rib is too short, panel is easily cracked by external stress.
Suggestion	Gap is must be kept more than 0.5mm(max dim.) and 1.0mm(typ dim.) . The figure of rib is continuous or fully long. “a” is not enough as narrow bezel type, add damper between LCM and system rib/wall



Product Specification

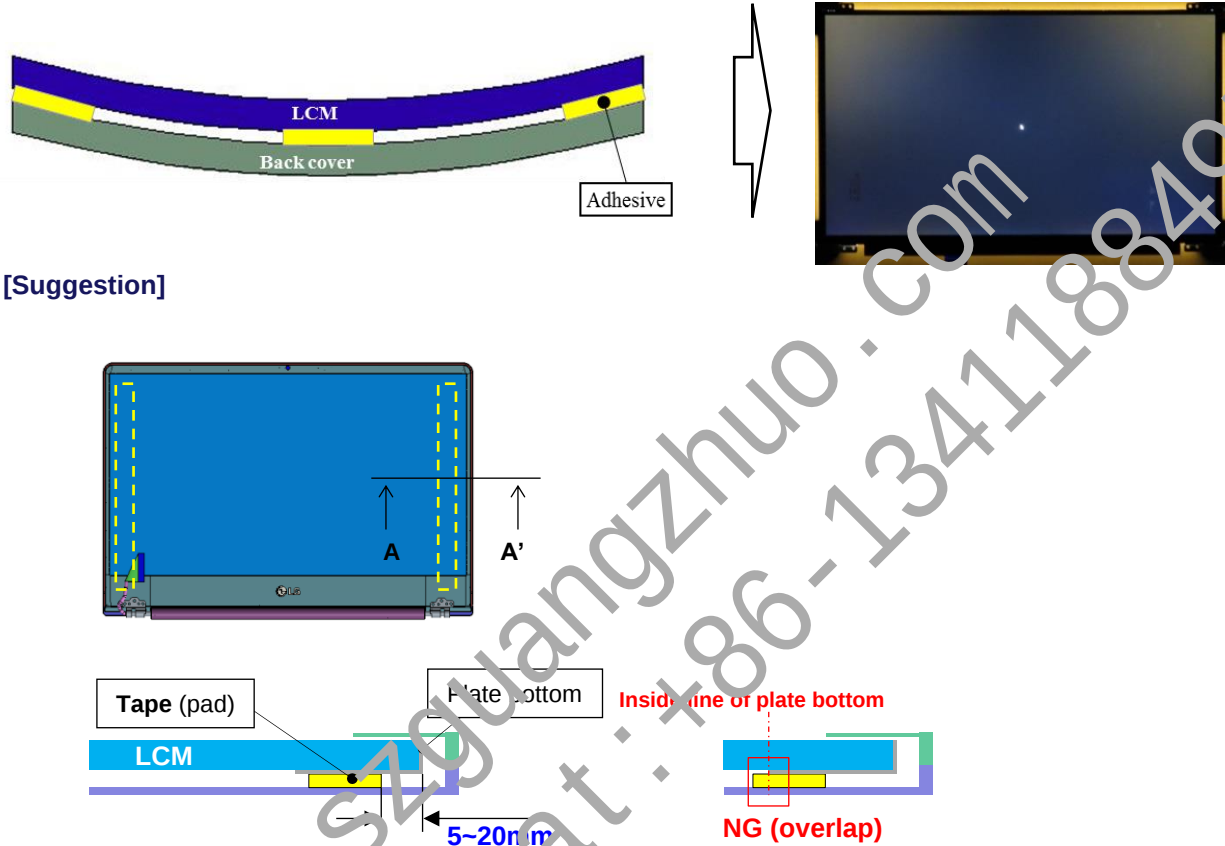
Appendix A. LGD Proposal for system cover design.

15	LCM fixing (no flange model)
[Suggestion] Flat Adhesive width Position of pad & adhesive	 [Suggestion] Flat Adhesive width Position of pad & adhesive Adhesive Case 1 Pad Case 2 [Mapping on back cover]
Risk point Suggestion	In IPS model, bended LCM, light leakage of IPS (mura) is happened. LCM is bended by below condition. 1. Back cover is not flat or distorted. 2. LCM is fixed by adhesive at center area. 3. Adhesive width is too large. It is recommended that back cover is flat type. Adhesive width need to be minimized if adhesive strength is enough. It is recommended that adhesive is posited at outside on back-cover. Pad is recommended to apply at other area.



Product Specification

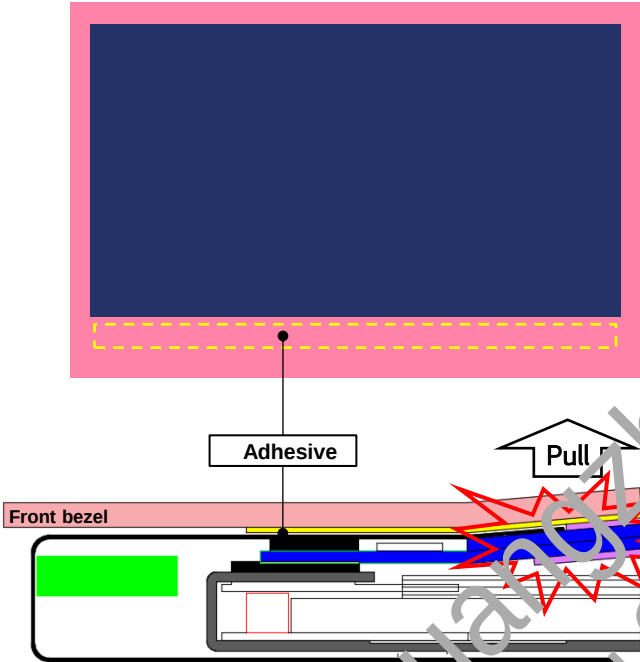
Appendix A. LGD Proposal for system cover design.

16	LCM fixing (no flange model)
[Suggestion]	
Risk point	In IPS model, bended LCM, light leakage of IPS (mura) is happened. LCM is bended by below condition. 1. Back cover is not flat or distorted. 2. LCM is fixed by adhesive at center area. 3. Adhesive width is too large. It is recommended to attach LCM fixing tape to the inside with reference to the outside (5~20mm). But do not overlap the pad with the inside line of the plate bottom



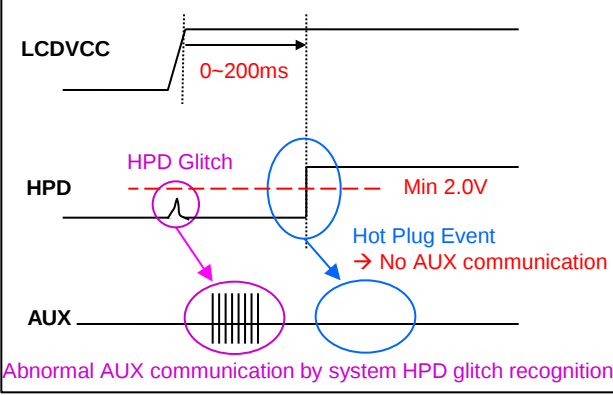
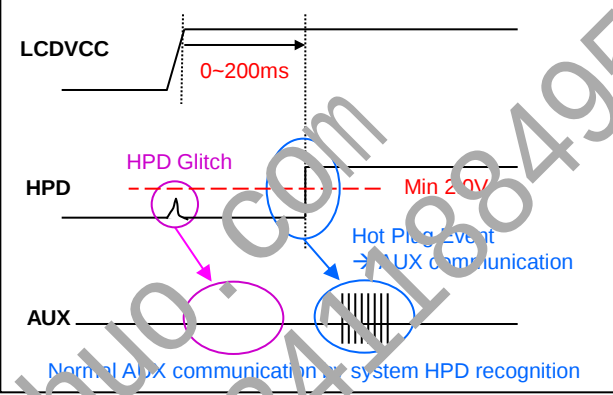
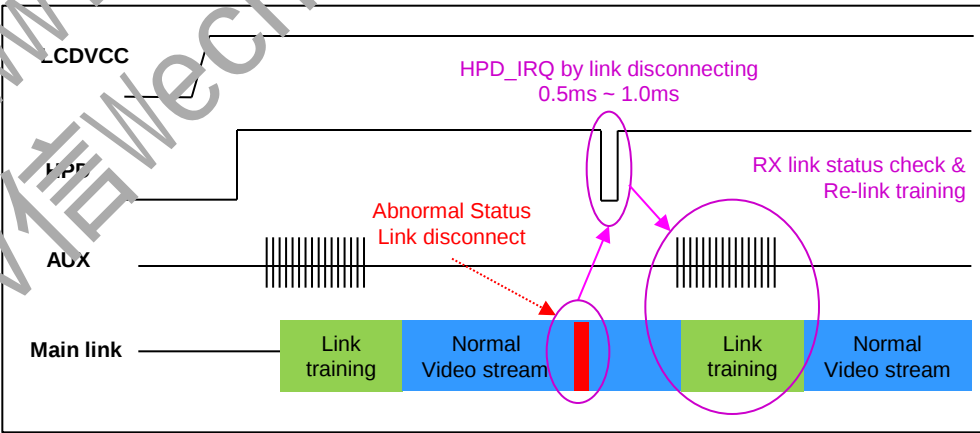
Product Specification

Appendix A. LGD Proposal for system cover design.

17	Parts in system main body
 [Suggestion] 	
Risk point	If adhesive strength behind front bezel, panel is easily broken when disassembling the front bezel.
Suggestion	Make the adhesive as weak as possible.
	Make the adhesive less than 3.0mm wide.

Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

1	HPD Signal recognition
	 [Abnormal Communication By HPD Glitch]  [Normal Communication By HPD Signal]
Define	- Hot Plug Detection (HPD) Threshold level of Source Device is minimum 2.0V - HPD Unplug : HPD pulse stays low longer than 2ms. DP Tx shall wait for HPD signal to go high again. "HPD High" is confirmed only after HPD has been asserted continuously for 100msec.
2	IRQ (Interrupt Request) HPD Pulse Definition
Ex) HPD Pulse	
Define	Upon detection this "HPD IRQ Event"(0.5ms ~ 1ms), the source device must read the link / sink status field of the DPCD and take corrective action.

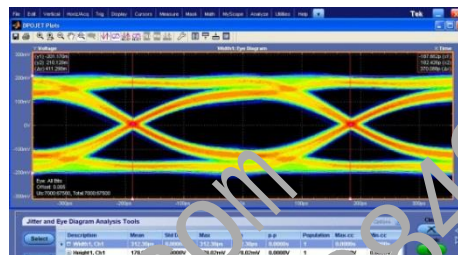
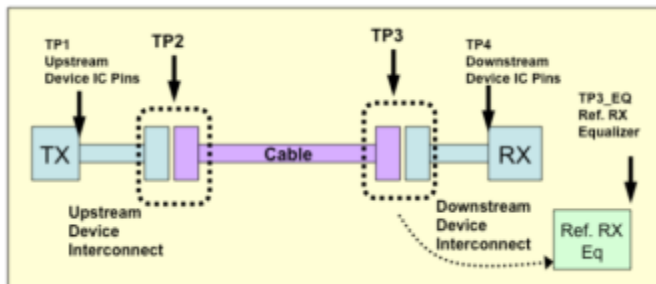


Product Specification

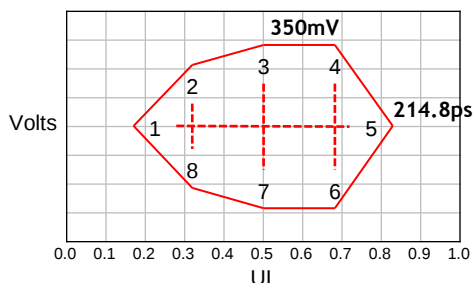
APPENDIX B. LGD Proposal for eDP Interface Design Guide

3

Main Link EYE Diagram

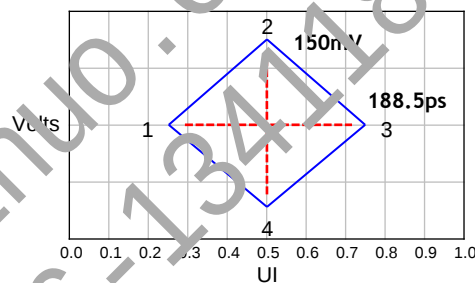


Eye Diagram



Point	UI	Voltage (Volts)
1	0.210	0.000
2	0.355	0.140
3	0.500	0.175
4	0.645	0.175
5	0.790	0.000
6	0.645	-0.175
7	0.500	-0.175
8	0.355	-0.140

[EYE Vertices for TP2 at HBR]



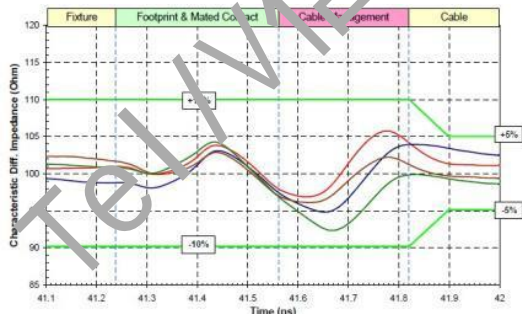
Point	UI	Voltage (Volts)
1	0.246	0.000
2	0.500	0.075
3	0.755	0.000
4	0.500	-0.075

[EYE Vertices for TP3 at HBR]

Define Main Link EYE Diagram should meet TP2 and TP3 point

4

Cable Impedance management



Segment	Differential Impedance	Maximum Tolerance
Fixture	100 Ω	+/- 10%
Connector	100 Ω	
Wire management	100 Ω	
Cable	100 Ω	+/- 5%

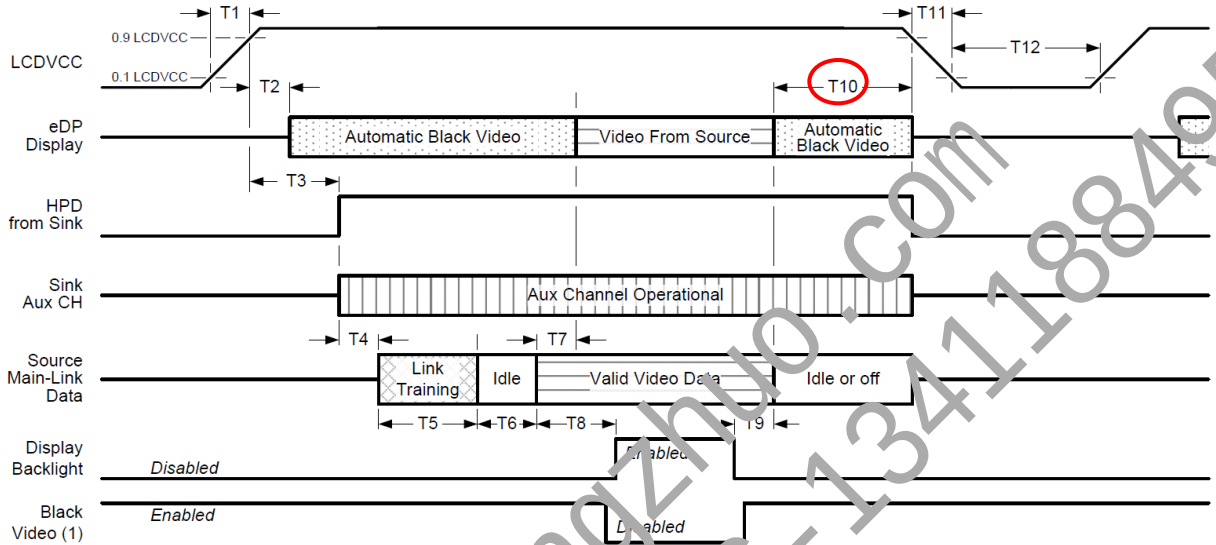
Define Cable Impedance 100 Ω +/- 5% (95 Ω ~ 105 Ω)

Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

5

Main Link Off vs. LCD Power Off at Non-PSR



Timing Parameter	Description	Required By	Min	Max
T10	Delay from end of valid video from Source to Power Off	Source	0ms	500ms

* LGD recommend that Source must power off the LCDVCC if Main Link off like below.



[Case1. Resolution Change]



[Case2. Close the Lid]

Define

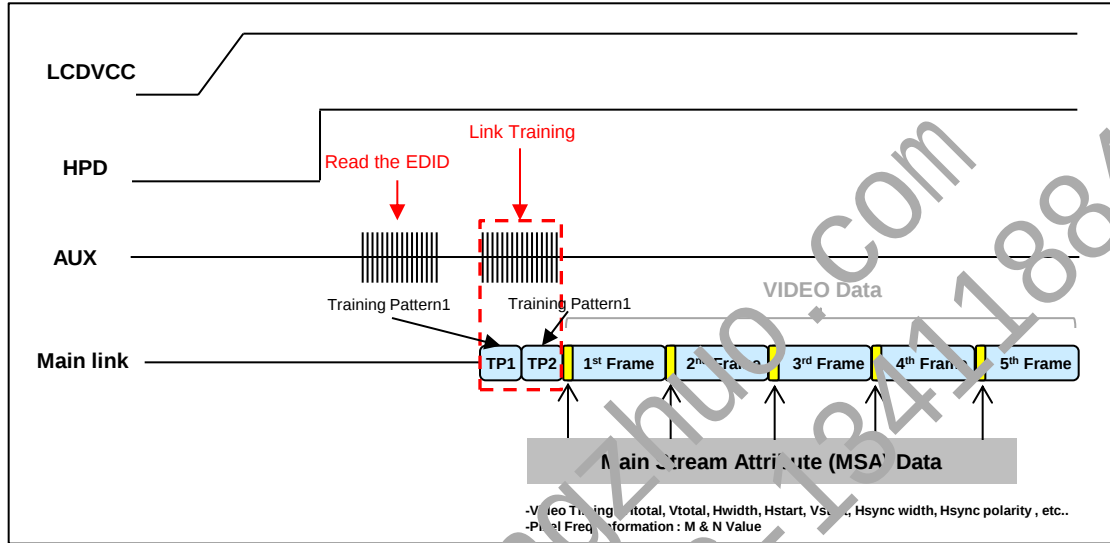
If Main Link off signal from Source, then LCDVCC must be Power Off within T10 period at Non-PSR mode



Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

6 Main Link M & N value of MSA data



Define

It need to fix M& N value of MSA data output to prevent the initial abnormal M& N Value from incoming after power on.

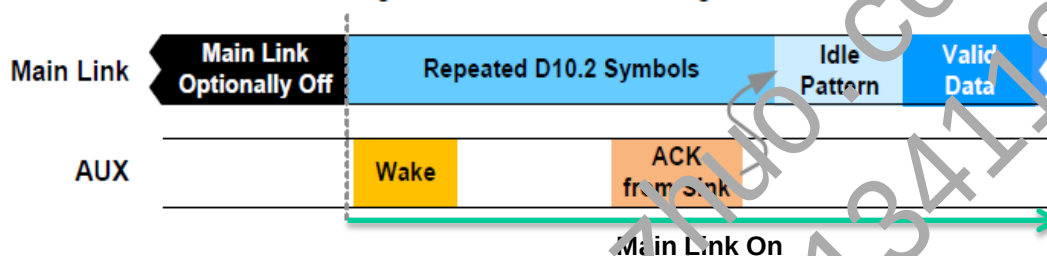
Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

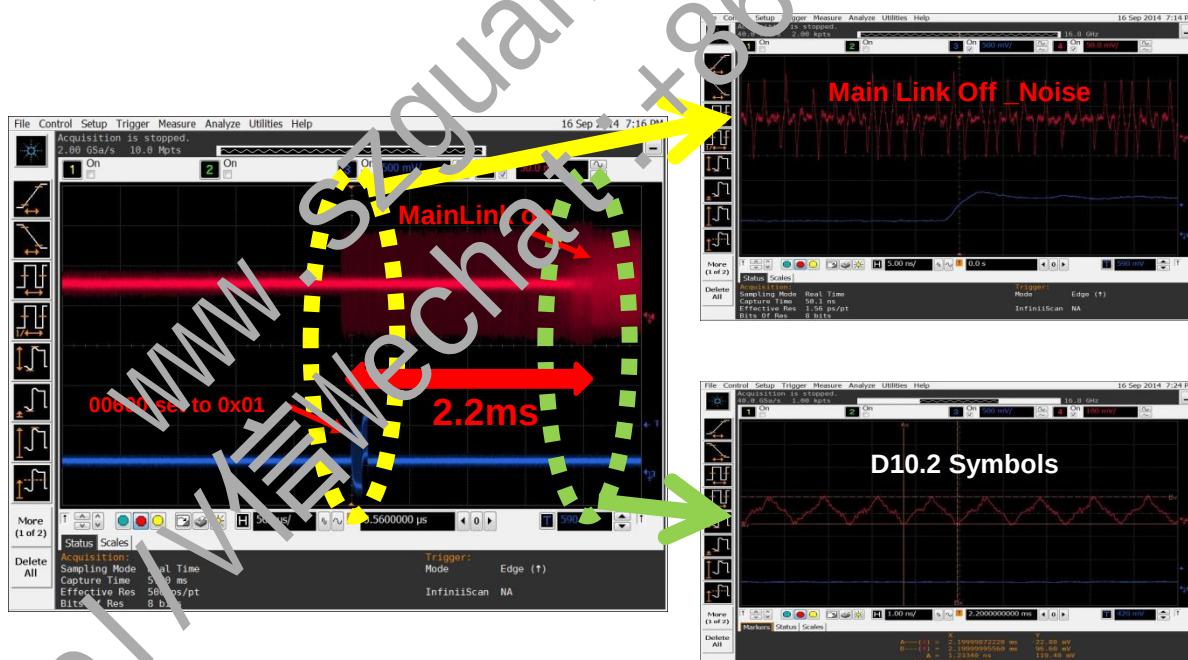
7 PSR Exit

If link training is not required, the Source must begin transmitting data on the Main Link prior to the wake AUX command which occurs through writing 01h to the SET_POWER & SET_DP_PWR_VOLTAGE register (DPCD Address 00600h; see DP v1.2a), as illustrated in the upper portion of Figure 6-9. This transmitted data must be a repetition of D10.2 symbols (which is the same as Link Training Pattern 1). Note the requirement above to transmit five repeats of the Idle Pattern after receiving ACK from the Sink.

PSR Exit Link Management with No Link Training



- The below waveform is the issued case



Define

If link training is not required, the source must begin transmitting data on the ML prior to the wake AUX wake-up command.

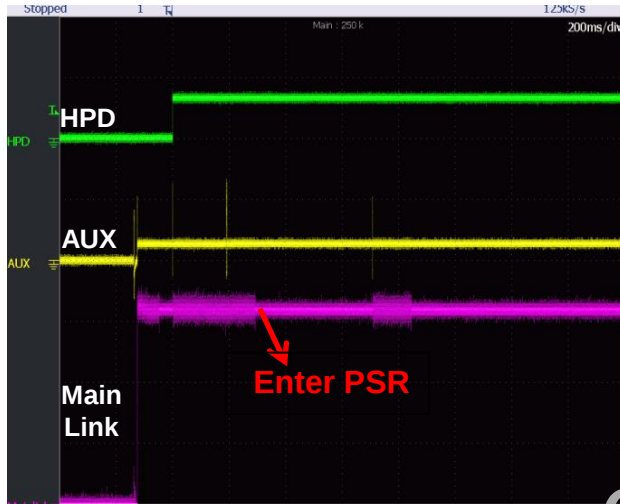


Product Specification

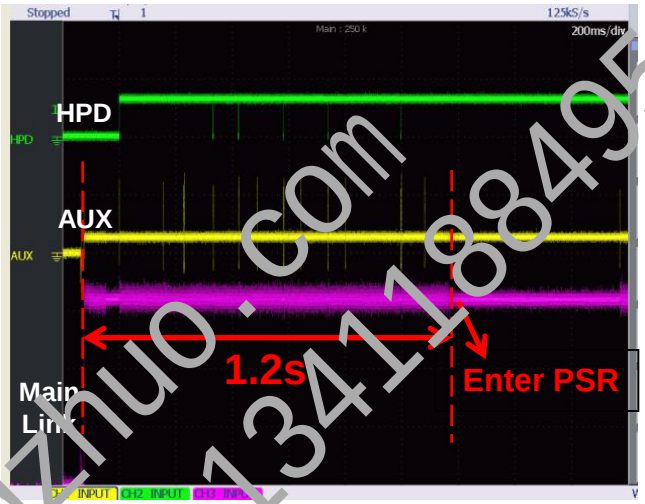
APPENDIX B. LGD Proposal for eDP Interface Design Guide

8

1st time PSR Entry after Power on



< Issue waveform >



< solution waveform >

1. It is found that with solution , the TCON enter the PSR timing is 1.2s delay from VCC on which avoid TCON capture the wrong data from DP link (poor link quality) and enter the BIST mode + PSR mode(black screen).
2. According to test, link is stable 800ms after VCC on.

Define

After power(Vcc) on, the DP link is not stable, so the source try to PSR entry at 800ms after Power(Vcc) on..

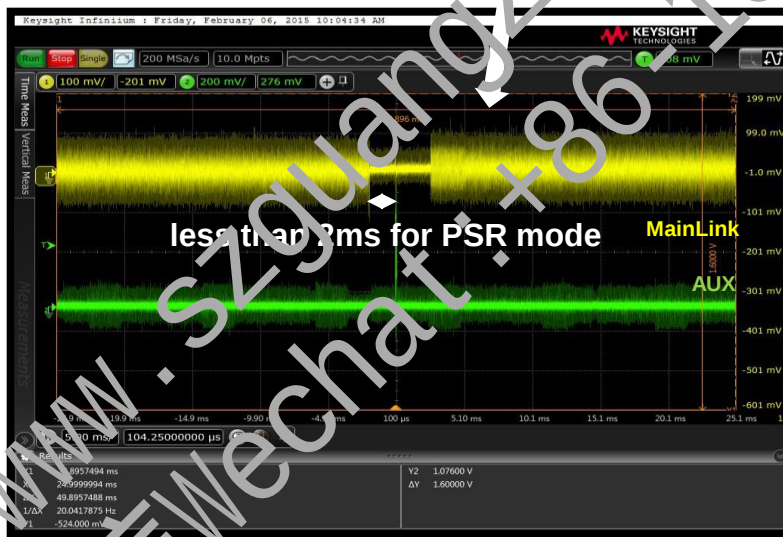
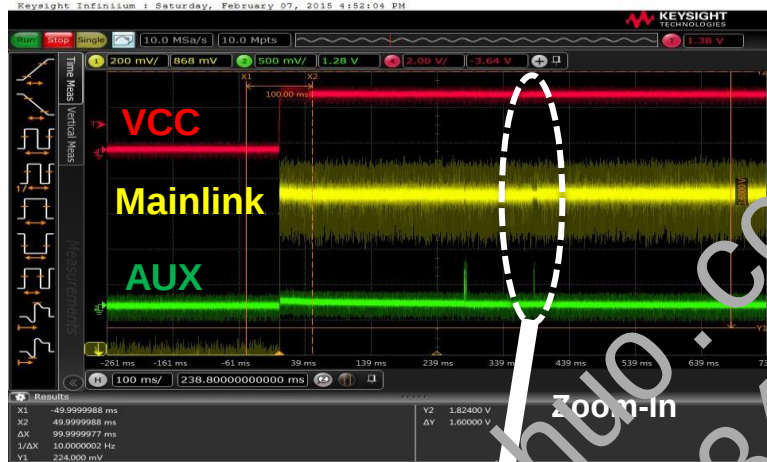


Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

9

PSR Period Issue



1. When issue is happened, system go to PSR mode for very short time.
2. If PSR active period is shorter than 1frame(16.67ms), T-Con can not go to the standby mode for PSR exit.

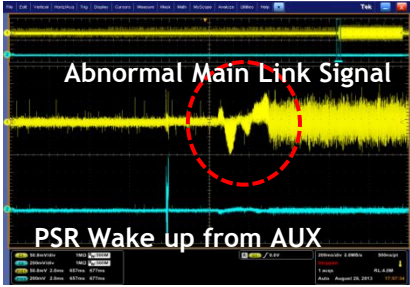
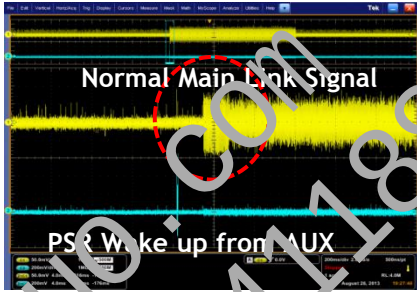
Define

When GPU go to the PSR mode, the source must hold the main link off over than 1frame.



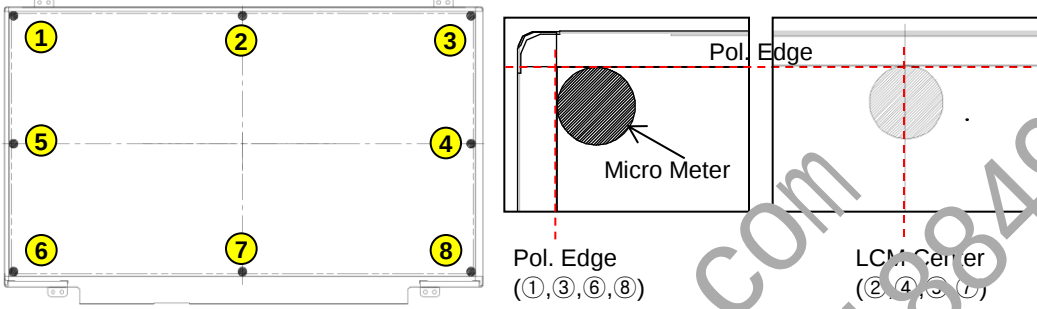
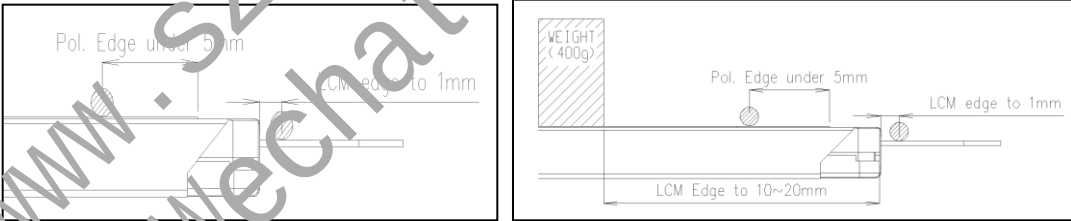
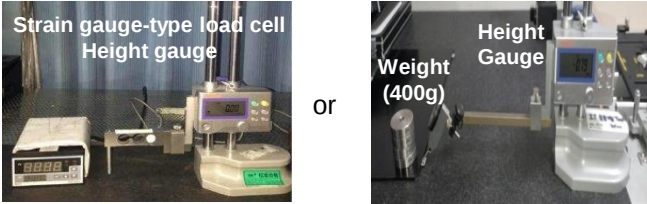
Product Specification

APPENDIX B. LGD Proposal for eDP Interface Design Guide

10	Main Link Noise at PSR Exit
 Abnormal Main Link Signal PSR Wake up from AUX [Abnormal Main Link Noise]  Normal Main Link Signal PSR Wake up from AUX [Normal Main Link Signal]	
Define	Main Link Noise at PSR Exit mode can be a cause abnormal display.

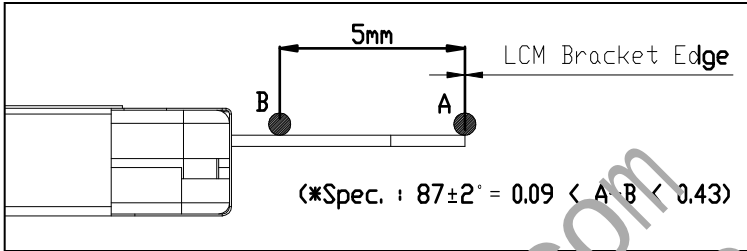
Product Specification

APPENDIX C. LGD Proposal for Measurement Method

1	LCM Thickness
Point	 Pol. Edge (①,③,⑥,⑧) LCM Center (②,④,⑤,⑦)
Measure Tool	Micro Meter 
Guide	✓ Measure the thickness between Polarizer surface and M Chassis on the rear of LCM ✓ Subtract Pol. protect film thickness from LCM thickness
2	Dimension Between Upper Polarizer to Bottom surface of Bracket
Point	 [Height gauge with load cell] [Height gauge with weight 400g]
Measure Tool	Height Gauge (With Force 400gf)  Strain gauge-type load cell Height gauge Height Gauge Weight (400g)
Guide	✓ Measure the thickness between Polarizer surface and Bracket top surface. ✓ Measure the thickness include force(400gf) on the Panel surface. ✓ The CAS Spec. : Height from Pol. to Bracket top surface + Material Thickness

Product Specification

APPENDIX C. LGD Proposal for Measurement Method

3	System Bracket Angle Management
Point	 (*Spec. : $87\pm 2^\circ = 0.09 < A-B < 0.43$)
Measure Tool	Height Gauge 
Guide	✓ Measure the Height point "A" and "B" at all system bracket in LCM ✓ The CAS Spec. : $87^\circ \pm 2^\circ \rightarrow 0.09 < A-B < 0.43$ ✓ "A-B" spec. could be changed, if bracket dimension is no over than 5mm .

Product Specification

APPENDIX D. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Header	0	00	Header	00	00000000
	1	01	Header	FF	11111111
	2	02	Header	FF	11111111
	3	03	Header	FF	11111111
	4	04	Header	FF	11111111
	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
Vendor / Product EDD Version	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
	10	0A	ID Product Code 068Ah	8A	10101011
	11	0B	Feature Support (Display Power Management(DPM) : Standby mode is not supported, Suspend mode is not supported, Active Off Mode is not supported, Supported Color Encoding Formats : RGB 4:4:4 ,Other	06	00000100
	12	0C	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	00	00000000
	13	0D	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	00	00000000
	14	0E	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	00	00000000
	15	0F	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)	00	00000000
	16	10	Week of Manufacture - Optional 00 weeks	00	00000000
	17	11	Year of Manufacture 2020 years	1E	00011110
	18	12	EDID structure version # = 1	01	00000001
Display Parameters	19	13	EDID revision # = 4	04	00000100
	20	14	Video input Definition = Input is a Digital Video signal Interface , Color Bit Depth : 6 Bits per Primary Color , Digital Video Interface Standard Supported: DisplayPort is supported	95	10010101
	21	15	Horizontal Screen Size (Rounded cm) = 31 cm	1F	00011111
	22	16	Vertical Screen Size (Rounded cm) = 17 cm	11	00010001
	23	17	Display Transfer Characteristic (Gamma) = (gamma_100-100 = Example(2.2*100-100=120	78	01111000
Panel Color Coordinates	24	18	Feature Support (Display Power Management(DPM) : Standby mode is supported, Suspend Mode is not supported, Active Off = Very Low Power is supported, Supported Color Encoding Formats : RGB 4:4:4 ,Other Feature Support Flags : No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	E2	11100010
	25	19	Red/Green Low Bits (RxBY/GxGY)	AD	10101101
	26	1A	Blue/White Low Bits (BxBY/WxWY)	F5	11110101
	27	1B	Red X Rx = 0.596	98	10011000
	28	1C	Red Y Ry = 0.369	5E	01011110
	29	1D	Green X Gx = 0.271	59	01011001
	30	1E	Green Y Gy = 0.541	8B	10001011
	31	1F	Blue X Bx = 0.151	26	00100110
	32	20	Blue Y By = 0.112	1C	00011100
	33	21	White X Wx = 0.313	50	01010000
Established Timings	34	22	White Y Wy = 0.329	54	01010100
	35	23	Established timing 1 (Optional_00h if not used)	00	00000000
	36	24	Established timing 2 (Optional_00h if not used)	00	00000000
Standard Timing ID	37	25	Manufacturer's timings (Optional_00h if not used)	00	00000000
	38	26	Standard timing ID0 (Optional_01h if not used)	01	00000001
	39	27	Standard timing ID1 (Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used)	01	00000001
	41	29	Standard timing ID2 (Optional_01h if not used)	01	00000001
	42	2A	Standard timing ID3 (Optional_01h if not used)	01	00000001
	43	2B	Standard timing ID3 (Optional_01h if not used)	01	00000001
	44	2C	Standard timing ID4 (Optional_01h if not used)	01	00000001
	45	2D	Standard timing ID4 (Optional_01h if not used)	01	00000001
	46	2E	Standard timing ID5 (Optional_01h if not used)	01	00000001
	47	2F	Standard timing ID5 (Optional_01h if not used)	01	00000001
	48	30	Standard timing ID6 (Optional_01h if not used)	01	00000001
	49	31	Standard timing ID6 (Optional_01h if not used)	01	00000001
	50	32	Standard timing ID7 (Optional_01h if not used)	01	00000001
	51	33	Standard timing ID7 (Optional_01h if not used)	01	00000001
	52	34	Standard timing ID8 (Optional_01h if not used)	01	00000001
	53	35	Standard timing ID8 (Optional_01h if not used)	01	00000001



Product Specification

APPENDIX D. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #1	54	36	Pixel Clock/10,000 (LSB) 138.7 MHz @ 60 Hz	2E	00101110
	55	37	Pixel Clock/10,000 (MSB)	36	00110110
	56	38	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	57	39	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
	59	3B	Vertical Active (VA) 1080 lines	38	00111000
	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1F	00011111
	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
	64	40	Vertical Front Porch in lines (VF) : Vertical Sync Pulse Width in lines (VS) (lower 4 bits) 3 lines : 5 lines	35	00110101
	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
	66	42	Horizontal Video Image Size (mm) (lower 8 bits) 309 mm	35	00110101
	67	43	Vertical Video Image Size (mm) (lower 8 bits) 174 mm	AE	10101110
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1A	00011010
Timing Descriptor #2	72	48	Pixel Clock/10,000 (LSB) 111 MHz @ 48 Hz	58	01011000
	73	49	Pixel Clock/10,000 (MSB)	2B	00101011
	74	4A	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	75	4B	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	76	4C	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
	77	4D	Vertical Active (VA) 1080 lines	38	00111000
	78	4E	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1F	00011111
	79	4F	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
	80	50	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
	81	51	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
	82	52	Vertical Front Porch in lines (VF) : Vertical Sync Pulse Width in lines (VS) (lower 4 bits) 3 lines : 5 lines	35	00110101
	83	53	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
	84	54	Horizontal Video Image Size (mm) (lower 8 bits) 309 mm	35	00110101
	85	55	Vertical Video Image Size (mm) (lower 8 bits) 174 mm	AE	10101110
	86	56	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1A	00011010
Timing Descriptor #3	90	5A	Flag	00	00000000
	91	5B	Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag and Alphanumeric Data String (ASCII String)	FE	11111110
	94	5E	Flag	00	00000000
	95	5F	Dell P/N 1st Character = 3	33	00110011
	96	60	Dell P/N 2nd Character = 4	34	00110100
	97	61	Dell P/N 3rd Character = 0	30	00110000
	98	62	Dell P/N 4th Character = K	4B	01001011
	99	63	Dell P/N 5th Character = 9	39	00111001
	100	64	EDID Revision Build Name = MP(X-Build) , Revision # = A00	80	10000000
	101	65	Manufacturer P/N = 1	31	00110001
	102	66	Manufacturer P/N = 4	34	00110100
	103	67	Manufacturer P/N = 0	30	00110000
	104	68	Manufacturer P/N = W	57	01010111
	105	69	Manufacturer P/N = F	46	01000110
	106	6A	Manufacturer P/N = H	48	01001000
	107	6B	Manufacturer P/N (If < 13 char, then terminate with ASCII code 0Ah, set remaining char = 20h)	0A	00001010

Product Specification

APPENDIX D. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #4	108	6C	Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag : Descriptor Defined by manufacturer	00	00000000
	112	70	Flag	00	00000000
	113	71	Color Management [No +2 FRC Support, True Color Depth : 6 bit]	00	00000000
	114	72	Panel Type [WLED], Configuration [Single light bar], Number Lamp or LED Light Bar [one]	41	10000001
	115	73	Frame Rate Details [Minimum Frame Rate : 40Hz, Maximum Frame Rate : 65Hz , Tcon provides native Intel DRRS / sDRRS support]	31	00110001
	116	74	Controller Interface and Maximum Luminance [PWM type, 220 nit]	98	10010110
	117	75	Front Surface / Polarizer [Anti-Glare, No Transflective], Pixel Structure [RGB v-stripe]	00	00000000
	118	76	Multi-Media Features [Color Management : NTSC, Dynamic Backlight Control Type 1]	10	00010000
	119	77	Multi-Media Features [Motion Blur : No support , Active Gamma Control : No support]	00	00000000
	120	78	Special Features [Wireless Enhancement Hardware : No support , In-Cell Scanner : No support]	00	00000000
	121	79	Special Features [Number of LVDS channels or eDP lanes : two , Overdrive : No ,Interface eDP , In-Cell Touch Support : No]	0A	00001010
	122	7A	Special Features [BIST Support : yes , Electronic Privacy : No electronic privacy hardware support , 3-D Support : No]	01	00000001
Checksum	123	7B	(If<13 char--> 0Ah, then terminate with ASCII code 0Ah, set remaining char = 20h)	0A	00001010
	124	7C	(If<13 char--> 0Ah, then terminate with ASCII code 0Ah, set remaining Char = 20h)	20	00100000
	125	7D	(If<13 char--> 0Ah, then terminate with ASCII code 0Ah, set remaining Char = 20h)	20	00100000
Checksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow Typ = 0)	00	00000000
	127	7F	Check Sum (The 1-byte sum of all 126 bytes in this panel ID block shall = 0)	CB	11001011