



Product Specification

SPECIFICATION FOR APPROVAL

(◆) Preliminary Specification

() Final Specification

Title	14.0" FHD TFT LCD
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Customer		SUPPLIER	LG Display Co., Ltd.
MODEL		*MODEL	LP140WFH
		Suffix	SPD8

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
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Please return 1 copy for your confirmation with your signature and comments.

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Product Specification

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Record of Revisions

Revision No	Revision Date	Page	Before	After	EDID version
0.1	Sep. 07. 2021	ALL	First Draft (Preliminary Specification)		-

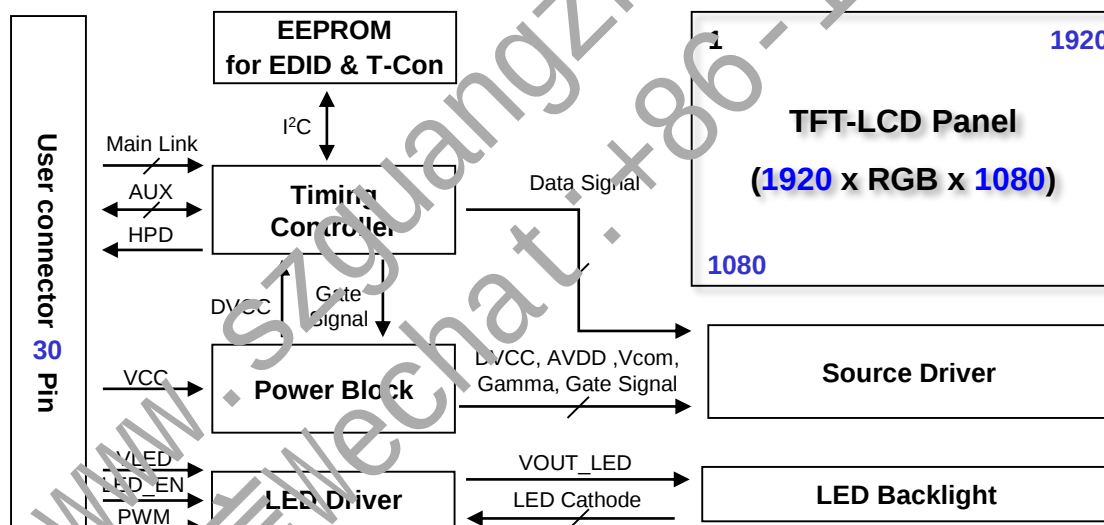


Product Specification

1. General Description

1-1. Introduction

The LP140WFH is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally Black mode. This TFT-LCD has 14.0 inches diagonally measured active display area with FHD resolution (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit+FRC gray scale signal for each dot, thus, presenting a palette of more than 16M colors with FRC. The LP140WFH has been designed to apply the interface method that enables low power, high speed, low EMI. The LP140WFH is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP140WFH characteristics provide an excellent flat display for office automation products such as Notebook PC.



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1-2. General Feature

Active Screen Size		14.0 inches diagonal
Outline Dimension		315.81 (H, Typ.) × 196.57 (V, Typ.) × 3.0 (D, Max.) [mm] (with PCB Board)
Pixel Pitch		0.1611 mm x 0.1611 mm
Pixel Format		1920 horiz. By 1080 vert. Pixels RGB strip arrangement
Color Depth		6-bit+FRC, 16,777,216 colors
Luminance, White		250 cd/m ² (Typ. 5 point)
Power Consumption		Total 3.00W (Typ.) Logic : 0.63W (Typ. @ Mosaic), B/L : 2.37 W (Typ. @ VLED12V)
Weight		280g (Max.)
Display Operating Mode		Normally Black
Surface Treatment		Anti-Glare treatment of the front Polarizer
Color Gamut		NTSC 45% (Typ.) NTSC 42% (Min.)
LED Dimming Control mode		DC Dimming
RoHS Compliance		Yes
BFR / PVC / As Free		Yes for all
eDP version(Tcon)		eDP1.2
DPCD version		Ver1.1
Function	PSR	Not support
	sDRRS	Not support
	DMRRS	Not support
	Adaptive sync	Not support
	NVSR	Not support
	SSC	Down spread 0.5%



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2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

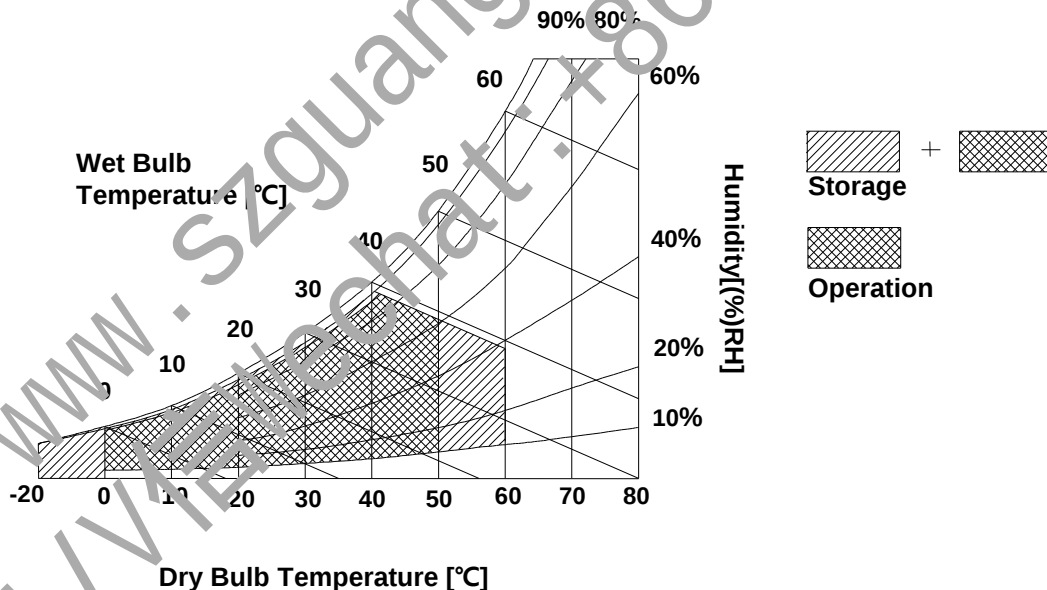
Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	V _{CC}	at 25 ± 2°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.

Note : 2. Storage Condition is guaranteed under packing condition



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3. Electrical Specifications

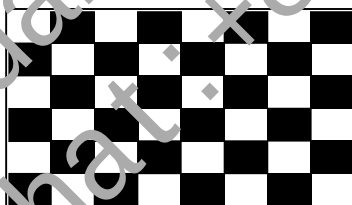
3-1. LCD Electrical Characteristics

Table 2. LCD ELECTRICAL CHARACTERISTICS

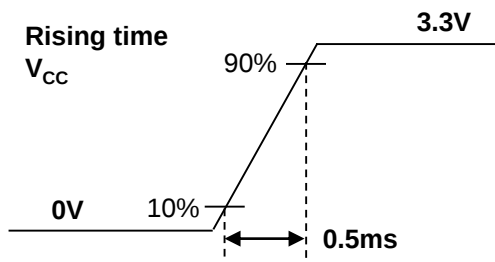
Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
Power Supply Input Voltage	V _{CC}	3.0	3.3	3.6	V	1
Permissive Power Supply Input Ripple	V _{CCrp}	-	-	100	mV _{p-p}	
Power Supply Input Current	I _{CC}	-	190	212	nA	2
Power Consumption	P _{CC}	-	0.03	0.7	W	
Power Supply Inrush Current	I _{CC_P}	-	-	1.5	A	3
Differential Impedance	Z _{eDP}	90	100	110	Ω	

Note)

1. The measuring position is the connector of LCM, and the test conditions are under 25°C, f_v = 60Hz
2. The specified I_{CC} current and power consumption are under the V_{CC} = 3.3V, 25°C, f_v = 60Hz condition and Mosaic pattern.



3. The V_{CC} rising time is same as the minimum of T1 at Power on sequence.





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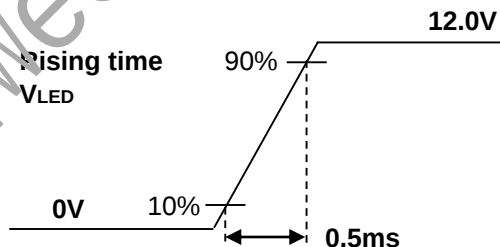
3-2. LED Backlight Electrical Characteristics

Table 3. LED B/L ELECTRICAL CHARACTERISTICS

Parameter		Symbol	Values			Unit	Notes
			Min	Typ	Max		
LED Power Input Voltage		V _{LED}	5.0	12.0	20.0	V	1
LED Power Input Current		I _{LED}	-	198	205	mA	2
LED Power Consumption		P _{LED}	-	2.37	2.46	W	3
LED Power Inrush Current		I _{LED_P}	-	-	1.5	A	4
PWM Duty Ratio			5	-	100	%	5
PWM Jitter			0	-	0.05	%	6
PWM Frequency		F _{PWM}	200	-	2000	Hz	7
PWM	High Level Voltage	V _{PWM_H}	2.5	-	3.6	V	
	Low Level Voltage	V _{PWM_L}	0	-	0.3	V	
	Rising Time	T _{r_PWM}	-	-	500	ns	
	Falling Time	T _{f_PWM}	-	-	500	ns	
LED_EN	High Voltage	V _{LED_EN_H}	2.5	-	3.6	V	
	Low Voltage	V _{LED_EN_L}	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	8

Note)

1. The measuring position is the connector of LCD and the test conditions are under 25°C.
2. The current and power consumption with LED Driver are under the V_{LED} = 12.0V , 25°C, PWM Duty 100% and White pattern with the normal frame frequency operated(60Hz).
3. The V_{LED} rising time is same as the minimum of T13 at Power on sequence.



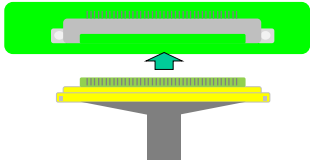
4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
5. If Jitter of PWM is bigger than maximum, it may induce flickering.
6. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
7. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



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3-3. Interface Connections

Table 4. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC Reserved	Reserved for LCD manufacturer's use	[Connector] MRS KN38B-30S-0.5H or JAE, equivalent [Connector pin arrangement] Pin 30 Pin 1  [LGD P-Vcom using information] 1. Pin for P-Vcom : #24, #25 2. P-Vcom Address : 0101000x
2	GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	
4	Lane1_P	True Signal Link Lane 1	
5	GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	
10	AUX_CH_N	Complement Signal Auxiliary Channel	
11	GND	High Speed Ground	
12	VCC	LCD logic and driver power	
13	VCC	LCD logic and driver power	
14	LCD Self Test or NC	LCD Panel Self Test Enable (Optional)	
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	LED Backlight ground	
19	BL_GND	LED Backlight ground	
20	BL_GND	LED Backlight ground	
21	BL_GND	LED Backlight ground	
22	BL_ENABLE	LED Backlight control on/off control	
23	BL PWM	System PWM signal input for dimming	
24	NC Reserved	Reserved for LCD manufacture's use	
25	NC Reserved	Reserved for LCD manufacture's use	
26	VLED	LED Backlight power (12V Typical)	
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's use	



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3-3-1. Input/output signal circuit

Figure1.HPD Output circuit is as below

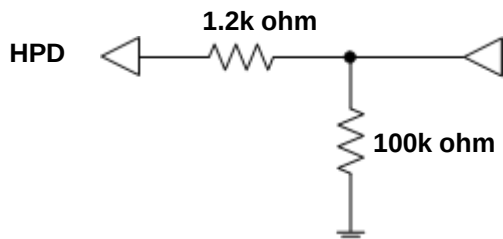


Figure2.BL PWM input circuit is as below

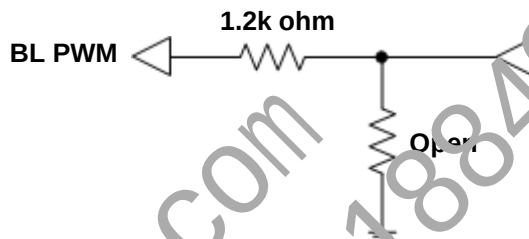


Figure3.BL Enable input circuit is as below

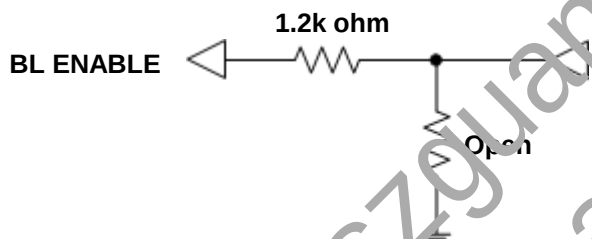
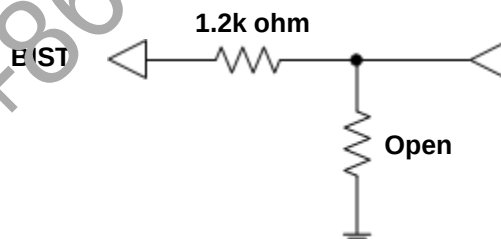


Figure4.BIST input circuit is as below

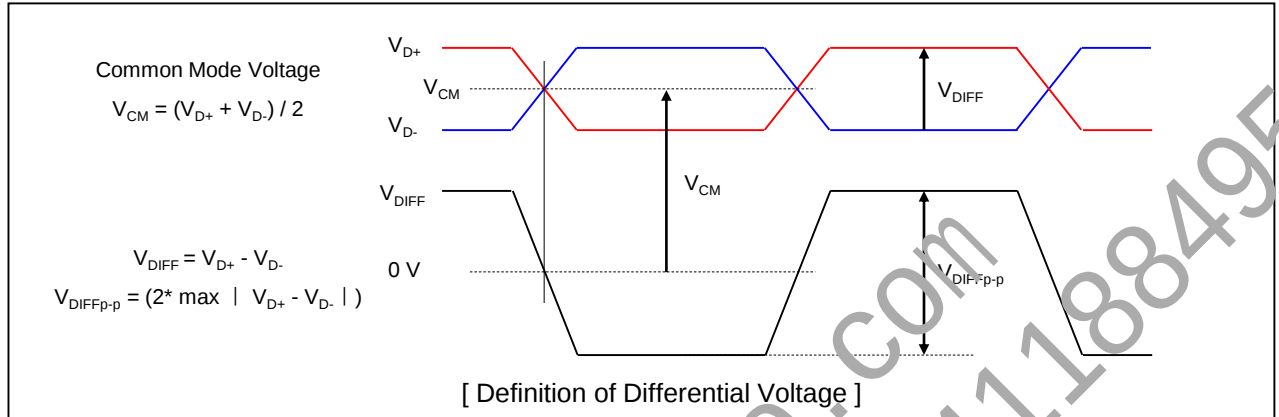




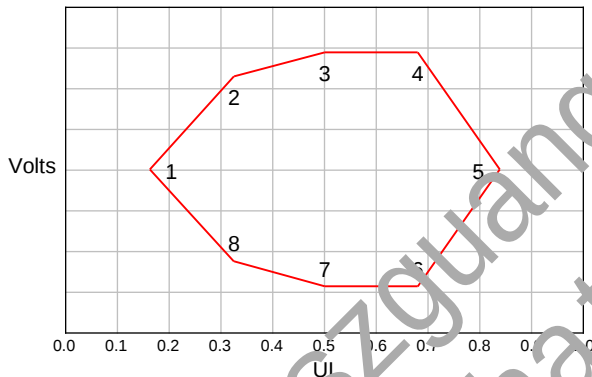
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3-4. eDP Signal Timing Specifications

3-4-1. Definition of Differential Voltage



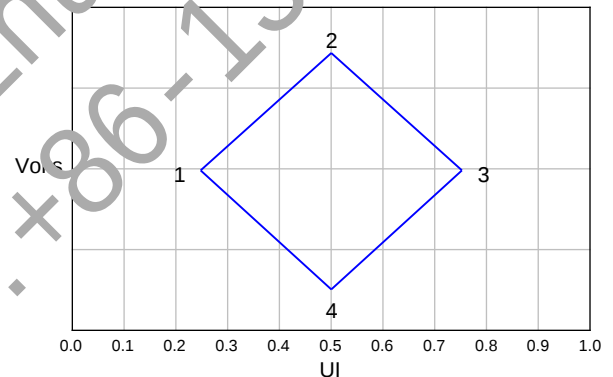
3-4-2. Main Link EYE Diagram



[EYE Mask at Source Connector Pins]

Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.127	0.000	0.210	0.000
2	0.291	0.160	0.355	0.140
3	0.500	0.200	0.500	0.175
4	0.709	0.200	0.645	0.175
5	0.873	0.000	0.790	0.000
6	0.709	-0.200	0.645	-0.175
7	0.500	-0.200	0.500	-0.175
8	0.291	-0.160	0.355	-0.140

[EYE Mask Vertices at Source Connector Pins]



[EYE Mask at Sink Connector Pins]

Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.375	0.000	0.246	0.000
2	0.500	0.023	0.500	0.075
3	0.625	0.000	0.755	0.000
4	0.500	-0.023	0.500	-0.075

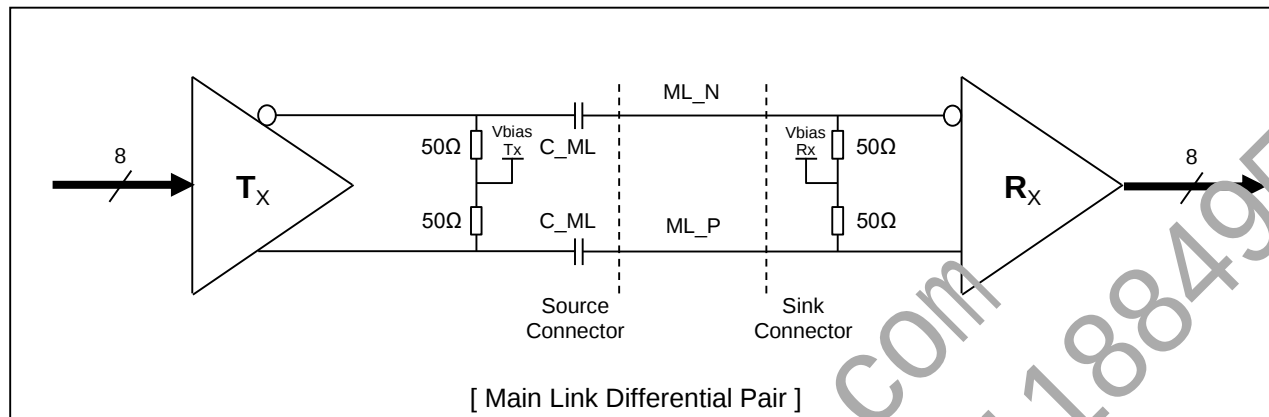
[EYE Mask Vertices at Sink Connector Pins]

Point	Reduced Bit Rate		High Bit Rate	
	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)
1	0.270	0.000	0.246	0.000
2	0.500	0.068	0.500	0.075
3	0.731	0.000	0.755	0.000
4	0.500	-0.068	0.500	-0.075

[EYE Mask Vertices at embedded DP Sink Connector Pins]

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3-4-3. eDP Main Link Signal



Parameter	Symbol	Min	Typ	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps / lane)	UI_HBR	-	370	-	ps	
Unit Interval for reduced bit rate (1.62Gbps / lane)	UI_RBR		617	-	ps	
Link Clock Down Spreading	Amplitude	0		0.5	%	
	Frequency	30		33	kHz	
Differential peak-to-peak voltage at Source side connector	$V_{TX-DIFFp-p}$	350	-	-	mV	For HBR(2.7Gbps)
		400	-	-		For RBR(1.62Gbps)
EYE width at Source side connector	$T_{TX-EYE-CONN}$	0.58	-	-	UI	For HBR(2.7Gbps)
		0.75	-	-	UI	For RBR(1.62Gbps)
Differential peak-to-peak voltage at Sink side connector	$V_{RX-DIFFp-p}$	150	-	-	mV	For HBR(2.7Gbps)
		136	-	-		For RBR(1.62Gbps)
EYE width at Sink side connector	$T_{RX-EYE-CONN}$	0.51	-	-	UI	For HBR(2.7Gbps)
		0.46	-	-	UI	For RBR(1.62Gbps)
Rx DC common mode voltage	V_{RX-CM}	0	-	1.0	V	
AC Coupling Capacitor	C_{SOURCE_ML}	75		200	nF	Source side

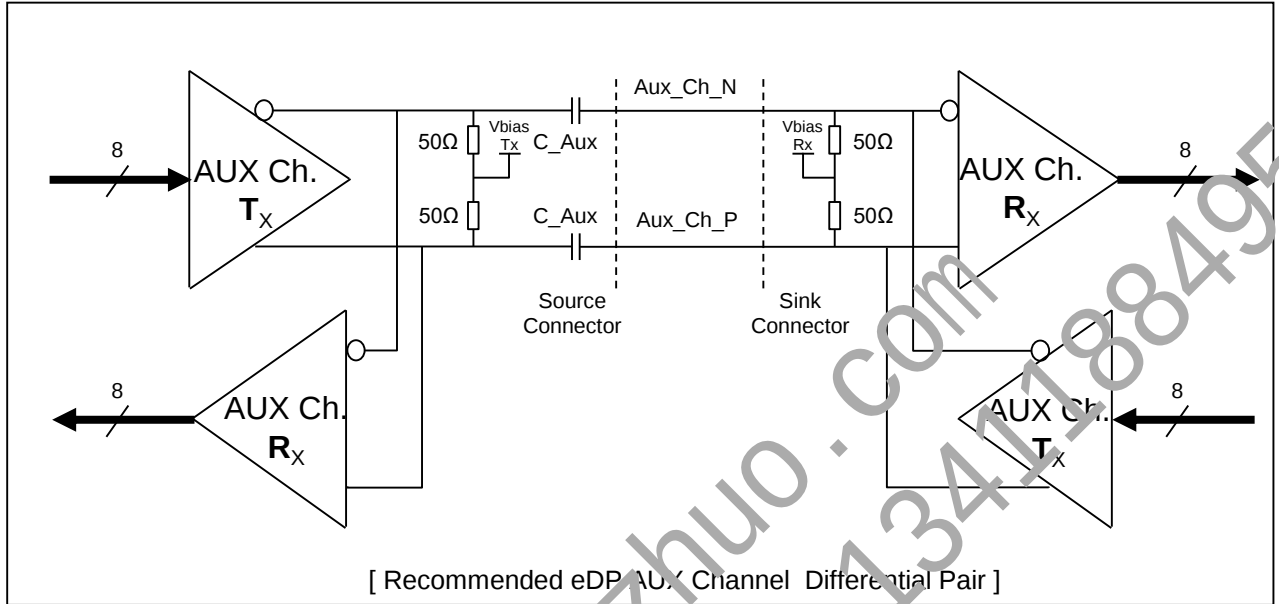
Note

1. Termination resistor is typically integrated into the transmitter and receiver implementations.
2. AC Coupling Capacitor is not placed at the sink side.
3. In cabled embedded system, it is recommended the system designer ensure that EYE width and voltage are met at the sink side connector pins.



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3-4-4. eDP AUX Channel Signal



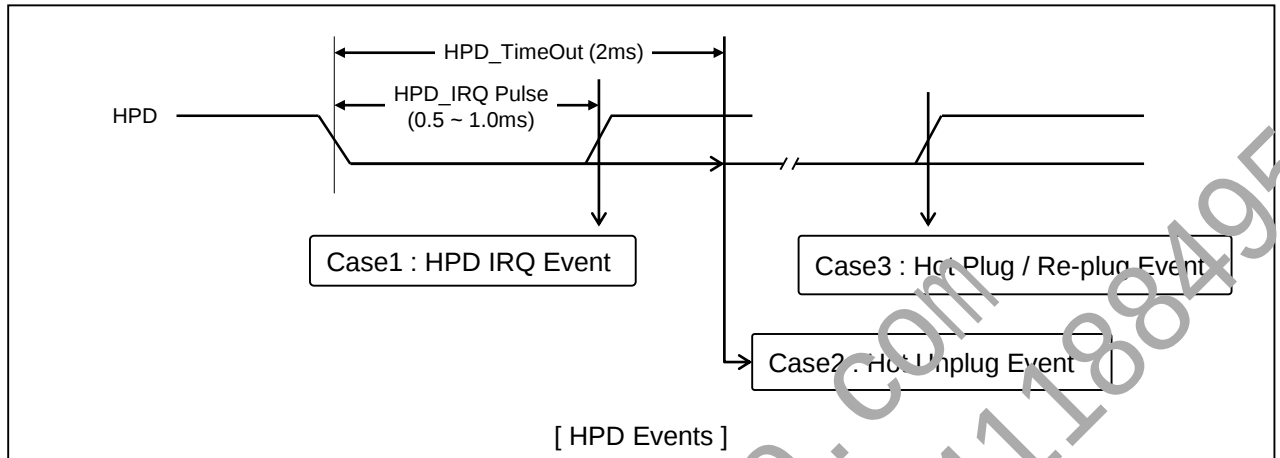
Parameter	Symbol	Min	Typ	Max	Unit	Notes
AUX Unit Interval	UI	0.4	-	0.6	us	
AUX Jitter at Tx IC Package Pins	T_{jitter}	-	-	0.04	UI	Equal to 24ns
AUX Jitter at Rx IC Package Pins		-	-	0.05	UI	Equal to 30ns
AUX Peak-to-peak voltage at Connector Pins of Receiving	$V_{AUX_DIFFp-p}$	0.39	-	1.38	V	
AUX Peak-to-peak voltage at Connector Pins of Transmitting		0.36	-	1.36	V	
AUX EYE width at Connector Pins of Tx and Rx		0.98	-	-	UI	
AUX DC common mode voltage	V_{AUX-CM}	0	-	1.0	V	
AUX AC Coupling Capacitor	$C_{SOURCE-AUX}$	75		200	nF	Source side

Note)

1. Termination resistor is typically integrated into the transmitter and receiver implementations.
2. AC Coupling Capacitor is not placed at the sink side.
3. $V_{AUX_DIFFp-p} = 2 * |V_{AUXP} - V_{AUXN}|$

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3-4-5. eDP HPD Signal



Parameter	Symbol	Min	Typ	Max	Unit	Notes
HPD Voltage	HPD	2.25	-	3.6	V	Sink side Driving
Hot Plug Detection Threshold		2.0	-	-	V	Source side Detecting
Hot Unplug Detection Threshold		-	-	0.8	V	
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1.0	ms	
HPD_TimeOut		2.0	-	-	ms	HPD Unplug Event

Note)

1. HPD IRQ : Sink device wants to notify the Source device that Sink's status has changed so it toggles HPD line, forcing the Source device to read its Link / Sink Receiver DPCD field via the AUX-CH
2. HPD Unplug : The Sink device is no longer attached to the Source device and the Source device may then disable its Main Link as a power saving mode
3. Plug / Re-plug : The Sink device is now attached to the Source device, forcing the Source device to read its Receiver capabilities and Link / Sink status Receiver DPCD fields via the AUX-CH

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3-5. Signal Timing Specifications

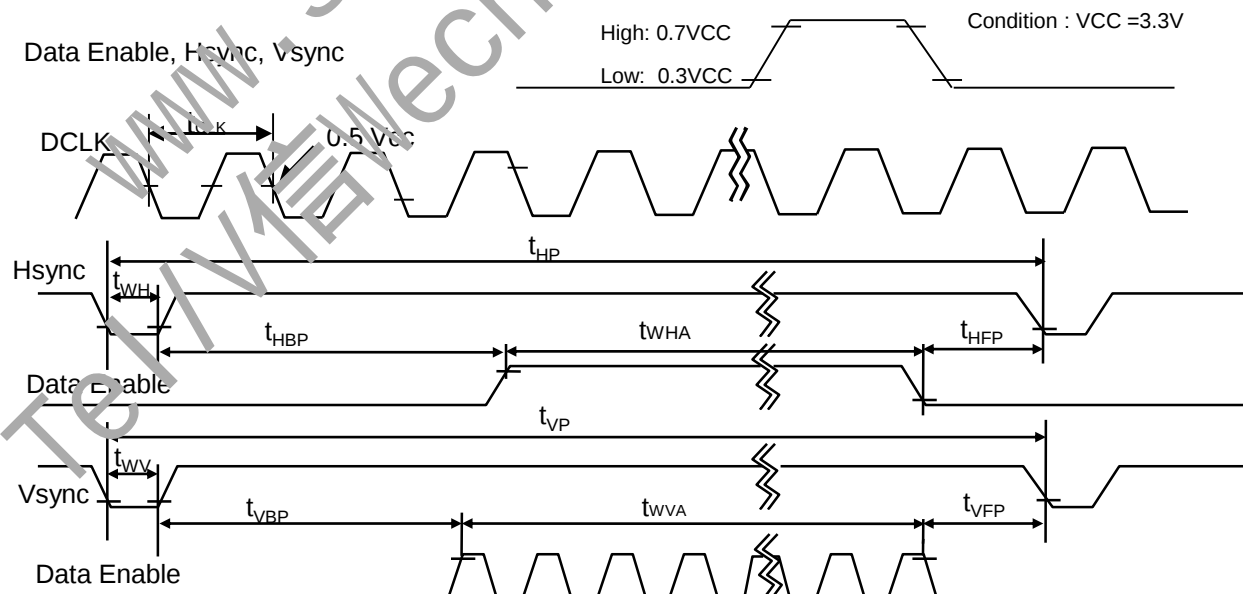
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

Table 4. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f _{CLK}	-	138.7	-	MHz	
Hsync	Period	t _{HP}	2072	2080	2088	t _{CLK}	
	Width	t _{WH}	32	32	32		
	Width-Active	t _{WHA}	1920				
Vsync	Period	t _{VP}	1108	1111	1114	t _{HP}	
	Width	t _{WV}	5	5	5		
	Width-Active	t _{WVA}	1080				
Data Enable	Horizontal back porch	t _{HBP}	72	80	88	t _{CLK}	
	Horizontal front porch	t _{HFP}	48	48	48		
	Vertical back porch	t _{VBP}	20	23	24	t _{HP}	
	Vertical front porch	t _{VFP}	3	3	5		
Refresh rate		Hz	-	60	-		

Notice. all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP140WFH has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving Mode, whereas LP140WFH is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (Power save mode).

3-6. Signal Timing Waveforms





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3-7. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit+FRC gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

Color		Input Color Data																							
		RED								GREEN								BLUE							
		MSB				LSB				MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	...	...								...								...							
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	...	...								...								...							
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BLUE	BLUE (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	...	...								...								...							
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



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3-8. Power Sequence

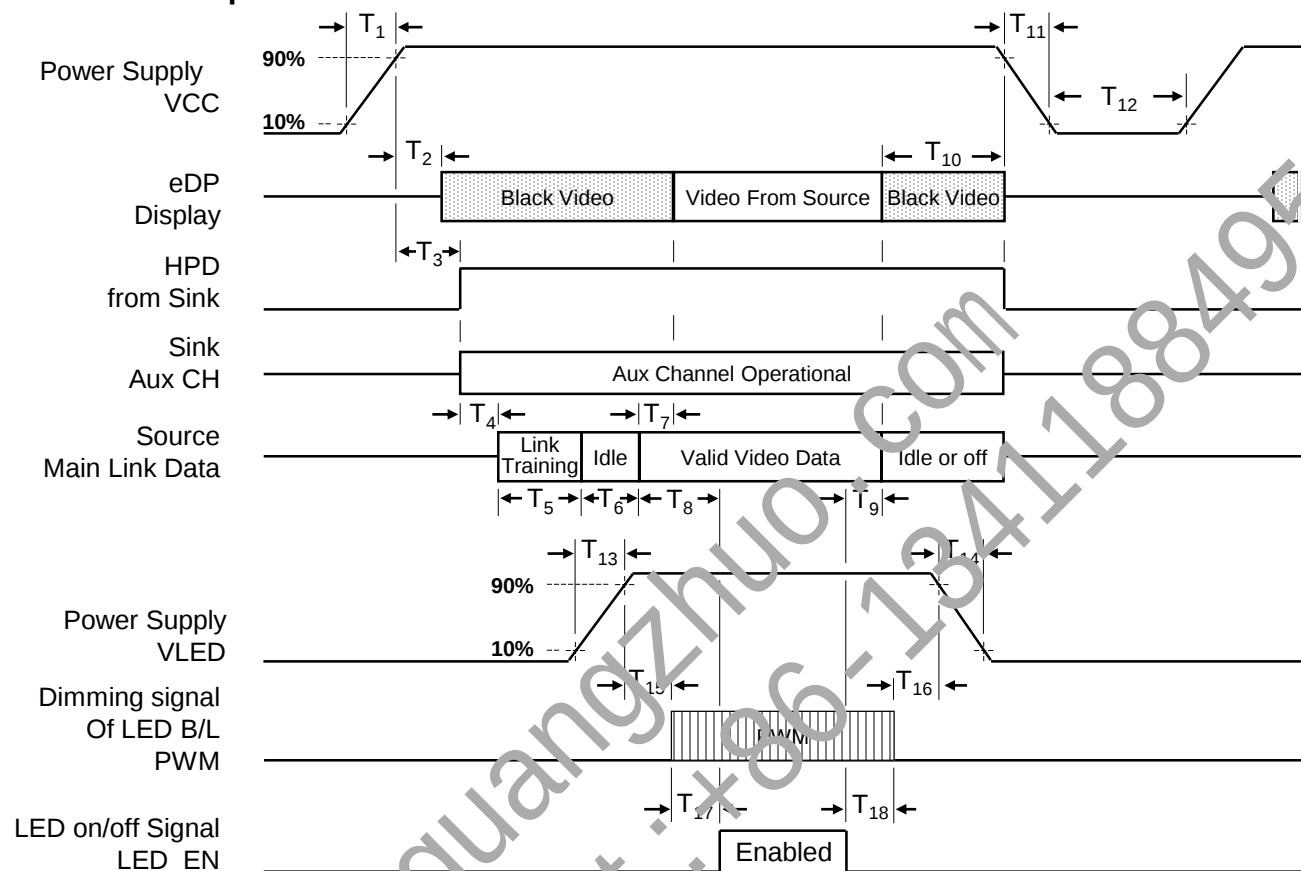


Table 6. POWER SEQUENCE TABLE

Symbol	Required By	Limits		Units	Notes
		Min	Max		
T ₁	Source	0.5	10	ms	-
T ₂	Sink	0	200	ms	-
T ₃	Sink	0	100	ms	-
T ₄	Source	-	-	ms	-
T ₅	Source	-	-	ms	-
T ₆	Source	-	-	ms	-
T ₇	Sink	0	50	ms	-
T ₈	Source	-	-	ms	LGD recommend Min 200ms
T ₉	Source	-	-	ms	-

Symbol	Required By	Limits		Units	Notes
		Min	Max		
T ₁₀	Source	0	500	ms	-
T ₁₁	Source	-	10	ms	-
T ₁₂	Source	500	-	ms	-
T ₁₃	Source	0.5	10	ms	-
T ₁₄	Source	0.5	-	ms	-
T ₁₅	Source	10	-	ms	-
T ₁₆	Source	10	-	ms	-
T ₁₇	Source	0	-	ms	-
T ₁₈	Source	0	-	ms	-

- Note) 1. Do not insert the mating cable when system turn on.
 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
 3. Video Signal, LED_EN and PWM need to be on pull-down condition on invalid status.
 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.



Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

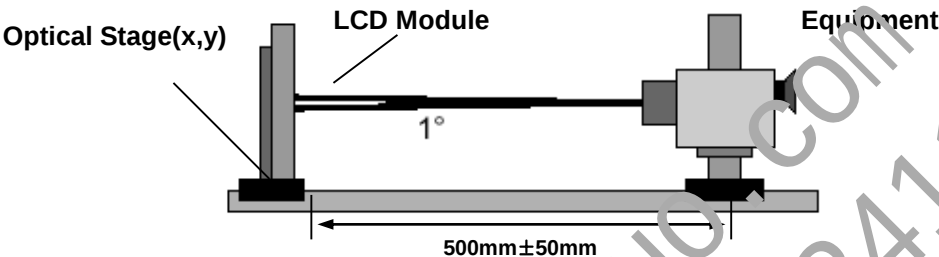


Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	600	700	-		1
Surface Luminance, white		L _{WH}	212	250	288	cd/m ²	2
Luminance Variation		$\delta_{\text{WHITE (SP)}}$		1.2	1.4	-	3
		$\delta_{\text{WHITE (LS)}}$	-	1.4	1.6		
Response Time		T _r +T _f	-	25	35	ms	4
Color Coordinates	RED	R _x	Typical - 0.03	0.596	Typical + 0.03		5
		R _y		0.369			
	GREEN	G _x		0.351			
		G _y		0.544			
	BLUE	B _x		0.151			
		B _y		0.112			
	WHITE	W _x		0.313			
		W _y		0.329			
Viewing Angle	x axis, right($\Phi=0^\circ$)	Θ_r	80	-	-	Degree	6
	x axis, left($\Phi=180^\circ$)	Θ_l	80	-	-		
	y axis, up ($\Phi=90^\circ$)	Θ_u	80	-	-		
	y axis, down ($\Phi=270^\circ$)	Θ_d	80	-	-		
Gray Scale							7



Product Specification

Note)

1. It should be measured in the center of screen(1 Point). Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio(1 Point)} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

$$L_{WH} = \text{Average}(1,2, \dots 5 \text{ Point})$$

3. The variation in surface luminance , The panel total variation (δ WHITE) is determined by measuring N at each test position 1 through 13 and then defined as following numerical formula.
For more information see FIG 2.

$$\delta \text{ WHITE (5P)} = \frac{\text{Minimum (1,2, \dots 5 Point)}}{\text{Maximum (1,2, \dots 5 Point)}} * 100 \quad \delta \text{ WHITE (13P)} = \frac{\text{Minimum (1,2, \dots 13 Point)}}{\text{Maximum (1,2, \dots 13 Point)}} * 100$$

4. Response time is the time required for the display to transition from black to white (rise time, Tr) and from white to black (falling time, Tf). For additional information see FIG 3.

5. It should be measured in the center of screen (1Point).

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

7. Gray scale specification

Gray Level	Luminance [%] (Typ)
0	0.07
7	0.80
L15	4.25
L23	10.90
L31	21.01
L39	34.82
L47	52.49
L55	74.17
L63	100



Product Specification

5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP140WFH. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	$315.81 \pm 0.3 \text{ mm}$
	Vertical	$196.57 \pm 0.5 \text{ mm}$
	Thickness	$2.80 \pm 0.2 \text{ mm}$
Upper Polarizer Dimension	Horizontal	$311.71 \pm 0.2 \text{ mm}$
	Vertical	$176.39 \pm 0.2 \text{ mm}$
Active Display Area	Horizontal	$309.31 \pm 0.15 \text{ mm}$
	Vertical	$173.99 \pm 0.15 \text{ mm}$
Weight	280g (Max.)	
Surface Treatment	Anti-Glare treatment of the front polarizer	

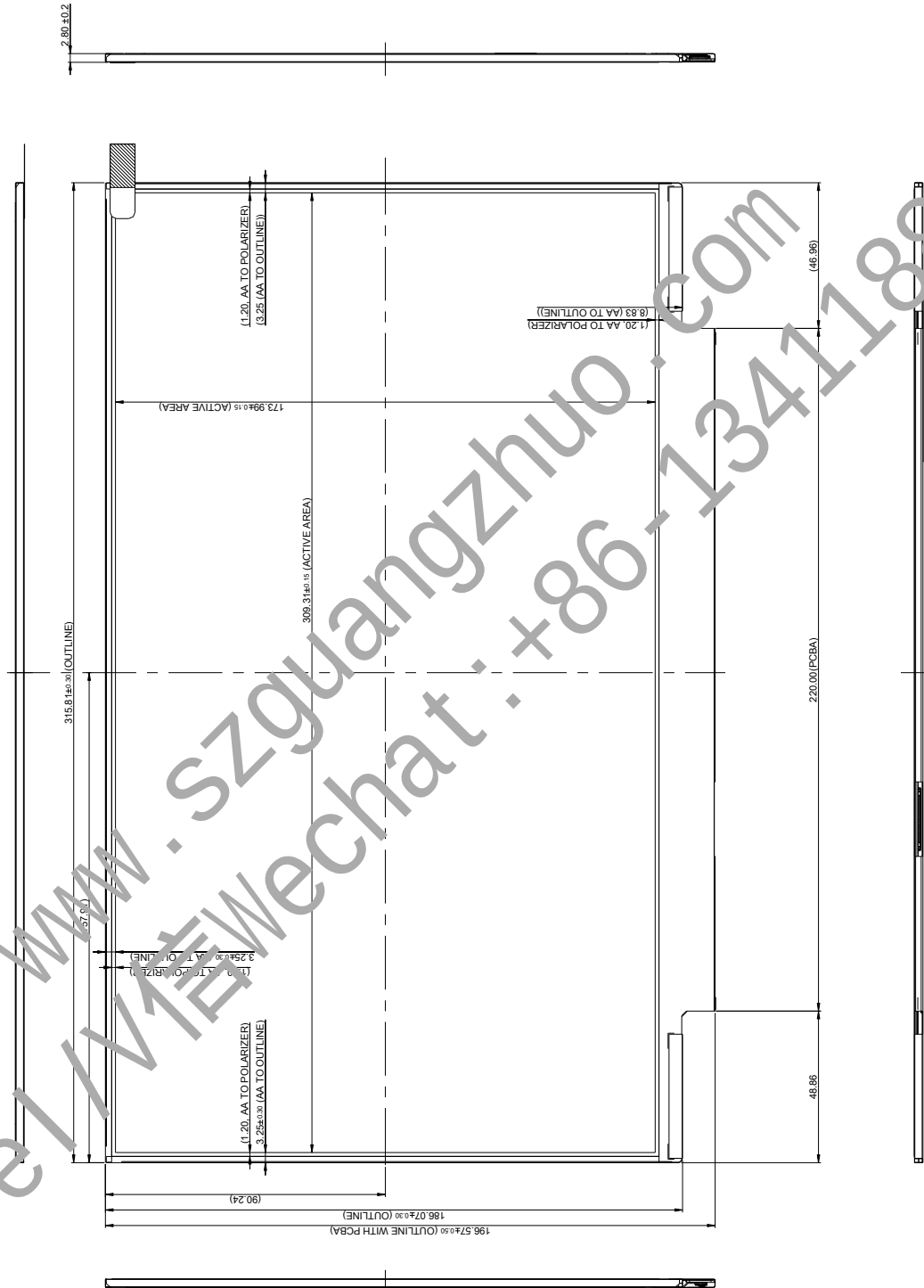


Product Specification

<FRONT VIEW>

Notes (Measurement method refer to the Appendix C)

- 1) Unit[mm], General tolerance : $\pm 0.5\text{mm}$
- 2) All components except cover shield of LCM is under upper POL.
- 3) Warpage spec. : Max $\pm 0.5\text{mm}$

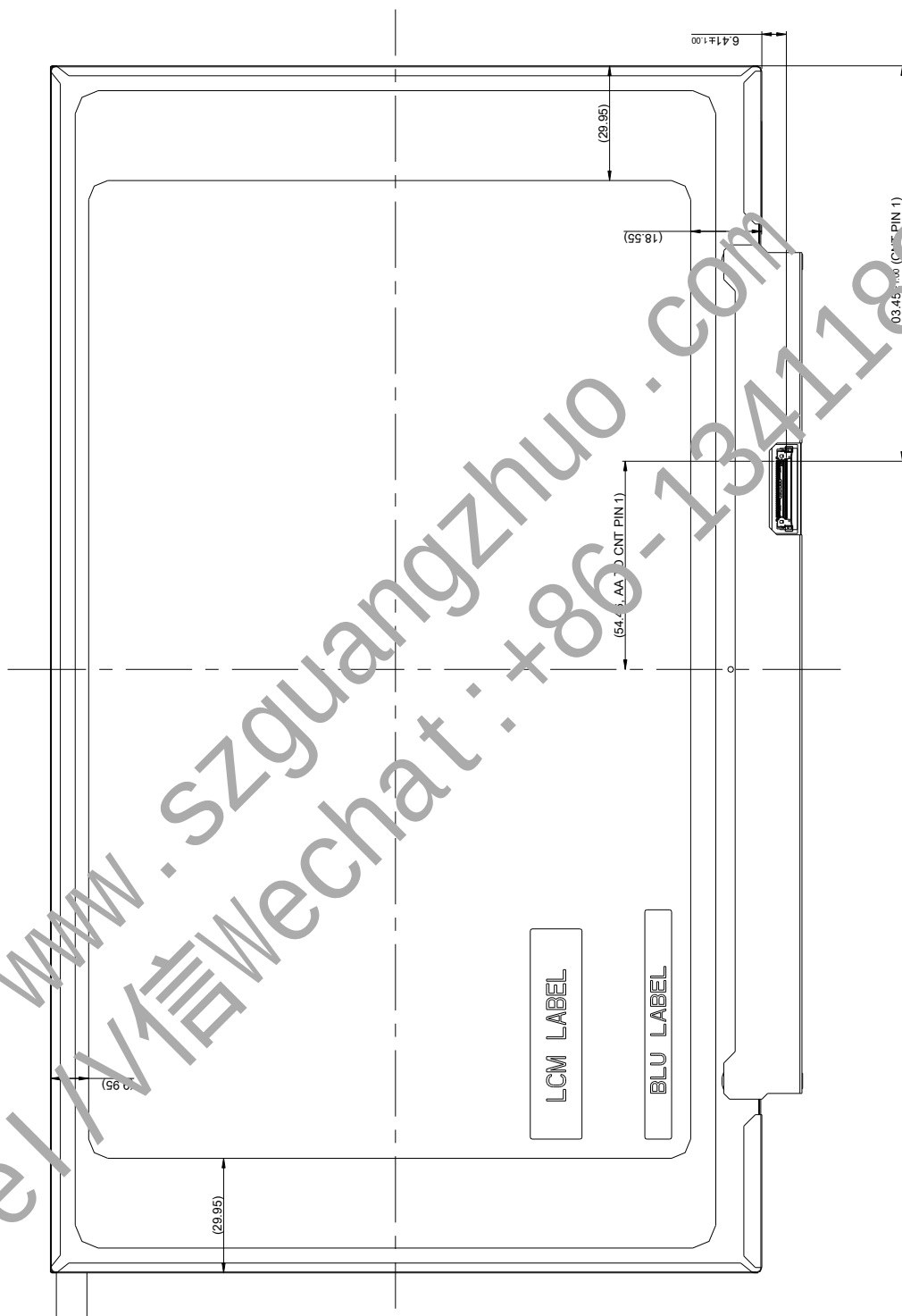




Product Specification

<REAR VIEW>

Note) Unit:[mm], General tolerance: $\pm 0.5\text{mm}$
LCM Label Information refer to the page 25





Product Specification

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Random, 1.0Grms, 10 ~ 300Hz(PSD 0.0025) 3 axis, 30min/axis
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

[Result Evaluation Criteria]

1. Comparing the initial functional FOS status, there should be no major change which might affect the practical display function when the display reliability test is conducted.
2. After conduct reliability tests, LGD guarantees only functional FOS quality.
3. In the Reliability Test, Confirm performance after leaving in room temp.
4. In the standard condition, there shall be no practical problems that may affect the display function 24 hours later after reliability test. After the reliability test, we can guarantee the product only when the corrosion is causing its malfunction. The corrosion causing no functional defect can not be guaranteed.



Product Specification

7. International Standards

7-1. Safety

- a) IEC 62368-1, The International Electro-technical Commission(IEC).
Audio/video, Information and Communication Technology Equipment - Safety - Safety Requirements.
- b) EN 62368-1, European Committee for Electro-technical Standardization (CENELEC)
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- c) UL 62368-1, UL LLC.
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- d) CAN/CSA C22.2 No.62368-1, Canadian Standards Association (CSA).
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- e) IEC 60950-1, The International Electro technical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements

7-2. Environment

- a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011



Product Specification

8. Packing

8-1. Designation of Lot Mark



a) Lot Mark



A,B,C : SIZE(INCH)
E : MONTH

D : YEAR
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029
Mark	K	L	M	N	P	R	S	T	U	V

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

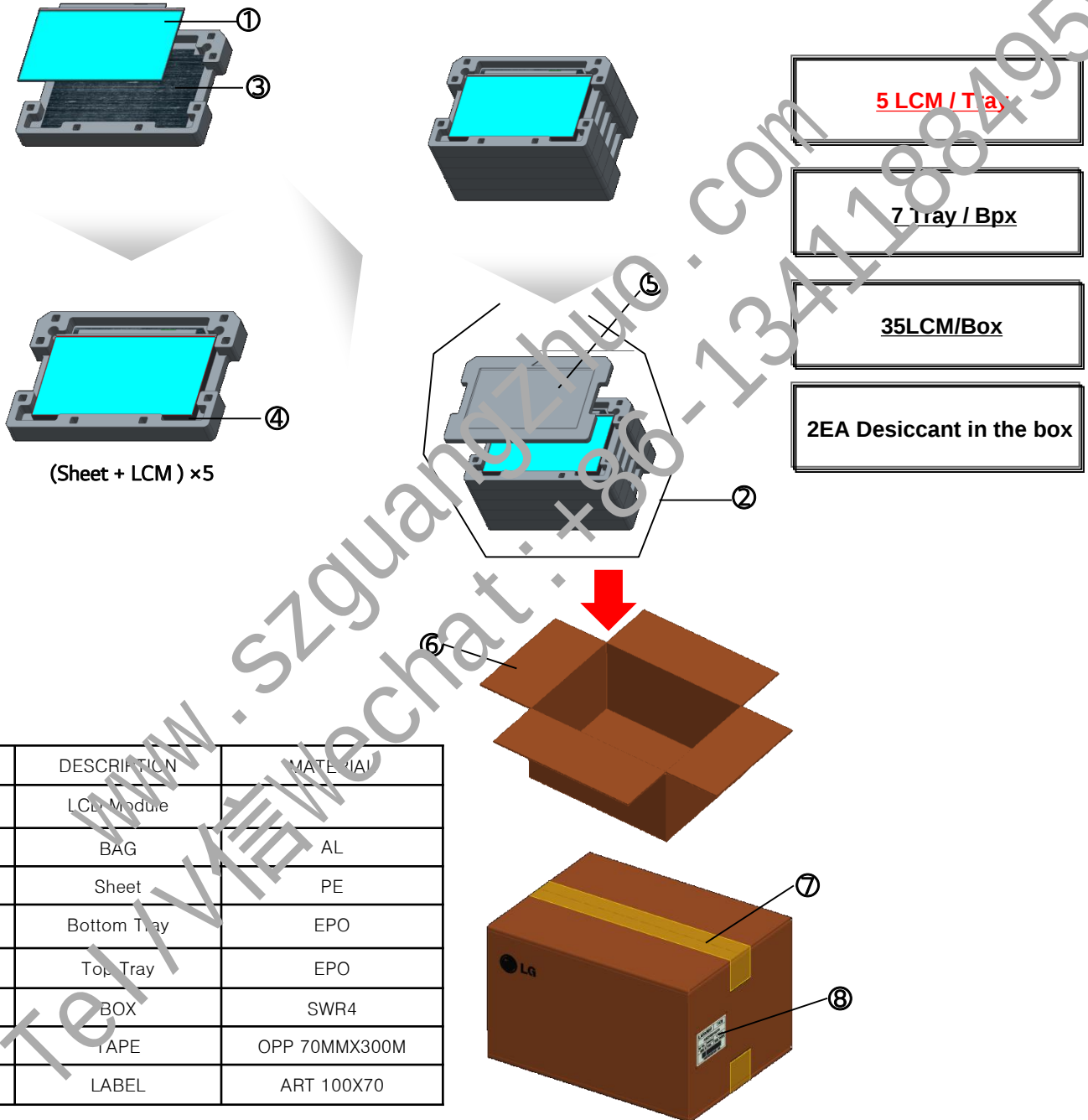
a) Package quantity in one box : 35pcs

b) Box Size : 427 * 327 * 328 mm



Product Specification

8-3. Packing Assembly

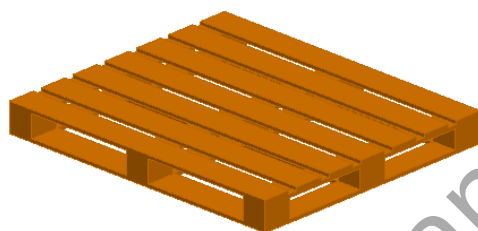




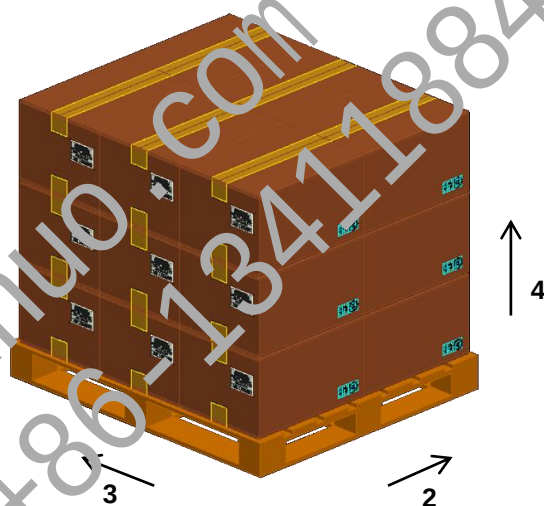
Product Specification

8-4. Pallet Assembly

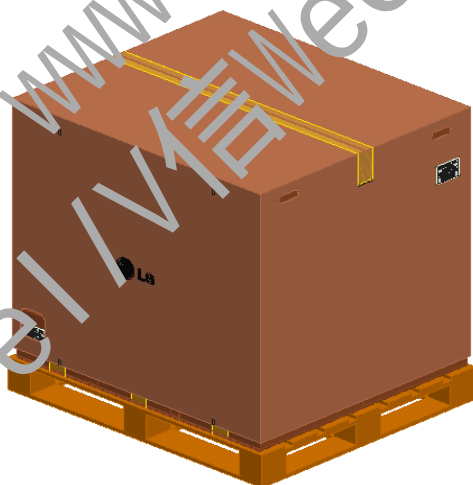
1. Pallet Ready



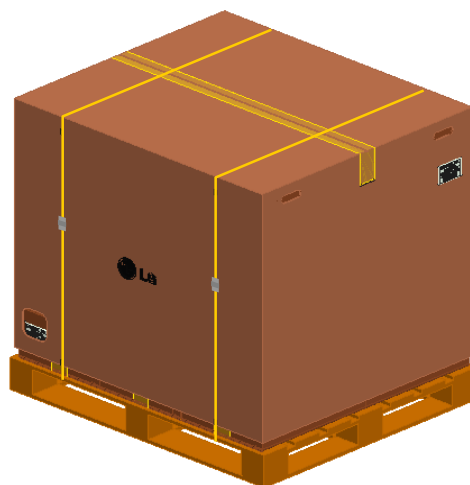
2. 3 x 2 x 4 Box Pattern



3. Angle Packing & Taping



4. Banding

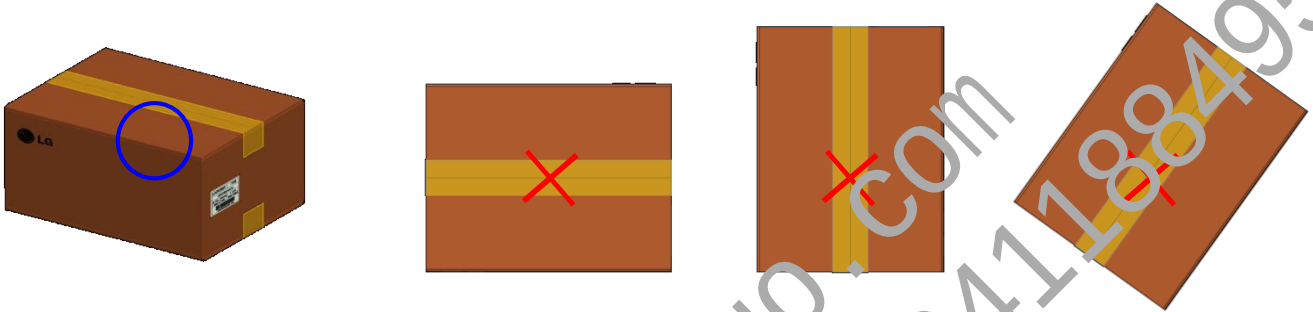




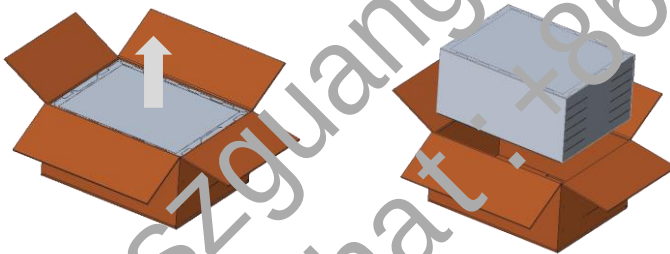
Product Specification

8-5. Precautions for unpacking the Box

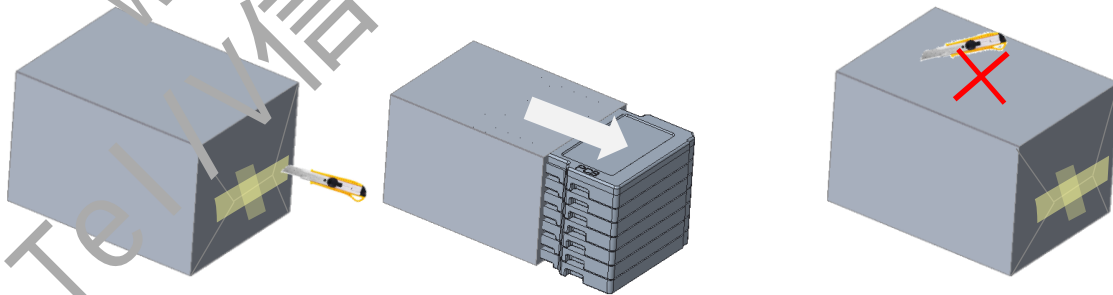
a.) Don't throw or tilt the box and put it on a flat surface.



b.) Place the box on a flat floor and Take out the AL bag vertically.



c.) Cut the tape on the side of the bag with a knife and Take out the tray horizontally.



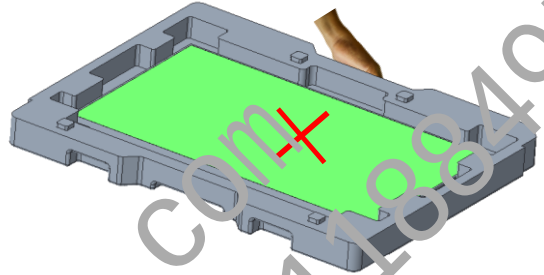
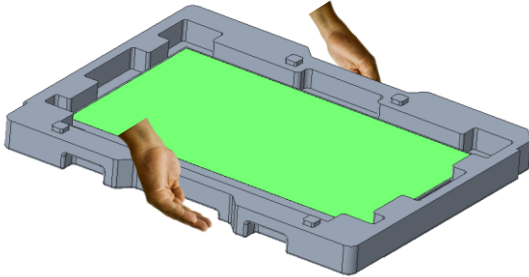
**Caution : Do not cut the top of the bag with a knife.
(The Knife can damage product)**



Product Specification

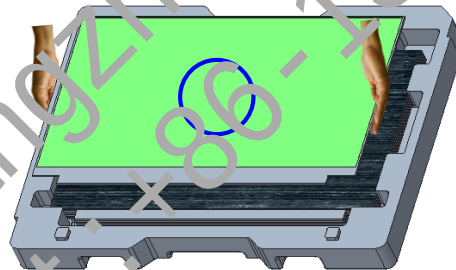
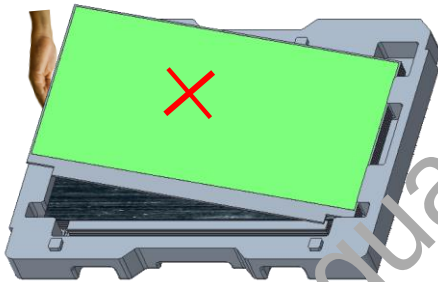
8-6. Precautions for Handling tray

- a.) Hold center of short or long side of the tray with both hands when handling one or more trays.

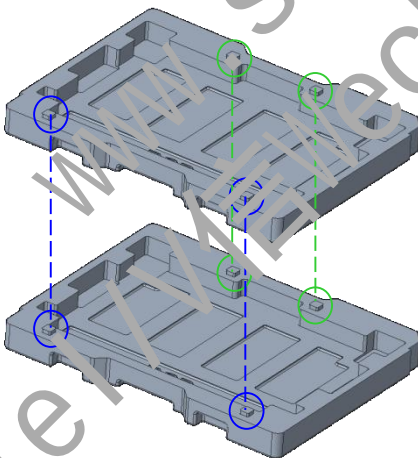


Caution : Do not handle with only one hand.

- b.) Always place tray on flat surface and Don't tilt with one hand to take out.



- c.) When stacking trays Please align same position of the protrusion of each tray.



If not Aligned,
The tray may slip without being loaded.

- d.) The maximum stacking quantity is equal to the number of loads per box.
- Recommended as above because heavier weight can cause muscular skeletal disease and operator handling errors.



Product Specification

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers, or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area.

10-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



Product Specification

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal hexane.

9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

- (1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
- (2) When the customer attaches cover glass on LCM without Supplier's approval.
- (3) When the LCMs were repaired by 3rd party without Supplier's approval.
- (4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representative without supplier's approval.